

# Packaged Rooftop Air Conditioners

## Foundation™ - Gas/Electric

### 15 - 25 Tons - 60 Hz

Model Number: GBC180-300

**SAFETY WARNING**

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

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## 1 Warnings, Cautions, and Notices

Read this manual thoroughly before operating or servicing this unit. Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:

- WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- CAUTION** Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.
- NOTICE** Indicates a situation that could result in equipment or property-damage only accidents.

### Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs such as HCFCs and HFCs.

### Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

## 2 Warnings

**WARNING**

**Proper Field Wiring and Grounding Required!**  
Failure to follow code could result in death or serious injury. All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes.

**WARNING**

**Personal Protective Equipment Required!**  
Installing/servicing this unit could result in exposure to electrical, mechanical and chemical hazards. Before installing/servicing this unit, technicians MUST put on all Personal Protective Equipment (PPE) recommended for the work being undertaken. ALWAYS refer to appropriate SDS sheets and OSHA guidelines for proper PPE. When working with or around hazardous chemicals, ALWAYS refer to the appropriate SDS sheets and OSHA guidelines for information on allowable personal exposure levels, proper respiratory protection and handling recommendations. If there is a risk of arc or flash, technicians MUST put on all necessary Personal Protective Equipment (PPE) in accordance with NFPA70E for arc/flash protection PRIOR to servicing the unit. Failure to follow recommendations could result in death or serious injury.

**WARNING**

**Follow EHS Policies!**  
Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

## 3 General Information

**Important:** Remember the following instructions at all times.

**WARNING**

**Hazard of Explosion or Fire!**  
Failure to follow instructions below could result in death or serious injury and equipment or property damage.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

IF YOU SMELL GAS, follow instructions below:

- Do not try to light any appliance.
- Do not touch any electrical switch.
- Do not use any phone in your building.
- Open windows and doors.
- Alert others and evacuate building immediately.
- From a phone outside of the building, immediately call your gas supplier. Follow the gas supplier's instructions. If you can not reach your gas supplier, call the fire department.

**WARNING**

**Safety Hazards!**  
Failure to follow instructions could result in death, serious injury and equipment or property damage.

- Do not use this furnace if any portion has been under water as it may have rendered the unit hazardous to operate. Immediately call a qualified service technician to inspect the furnace and to replace any part or the control system and any gas control which has been under water.
- Should overheating occur, or the unit gas valve fail to shut off, close the gas valve to the furnace before shutting off the electrical supply.

## 4 Safety Hazards

**WARNING**

**Safety Hazards!**  
Failure to follow instructions could result in death or serious injury.

- Never perform any maintenance procedures until the electrical power to the unit is turned off.
- Never perform any maintenance procedures until the gas valve is the gas supply line is turned off.
- Never remove any panels from the unit while it is operating.
- Never remove panels or parts from the unit that are not discussed in this manual.
- Never cover the unit since it is designed to operate year round.

Your unit is of complex design. To ensure that it performs safely and gives long lasting services, some of the maintenance work must be performed by a qualified service person.

When a service person is referred to in this manual it is describing a service technician who has had special training or a number of years experience in servicing this type of equipment. It is your responsibility to select a qualified service company that can provide a service person of this caliber.

## 5 Thermostat

Room thermostats are delicate temperature sensing controls. Their main function is to energize and de-energize the heating or cooling circuit to maintain the temperature setting you select.

Many thermostats contain a room thermometer to indicate the approximate room temperature and a temperature scale at the adjustment indicator to select the desired indoor air temperature. In addition, most thermostats have a selector mode switch with Heat, Off and Cool positions and a fan switch with On and Off positions.

When the switch is positioned at Off your unit will not operate in either the heat or cool modes. If the selector switch is set at Heat the unit will automatically cycle on and off to maintain the desired temperature setting. The unit will also operate automatically when the selector switch is positioned at Cool.

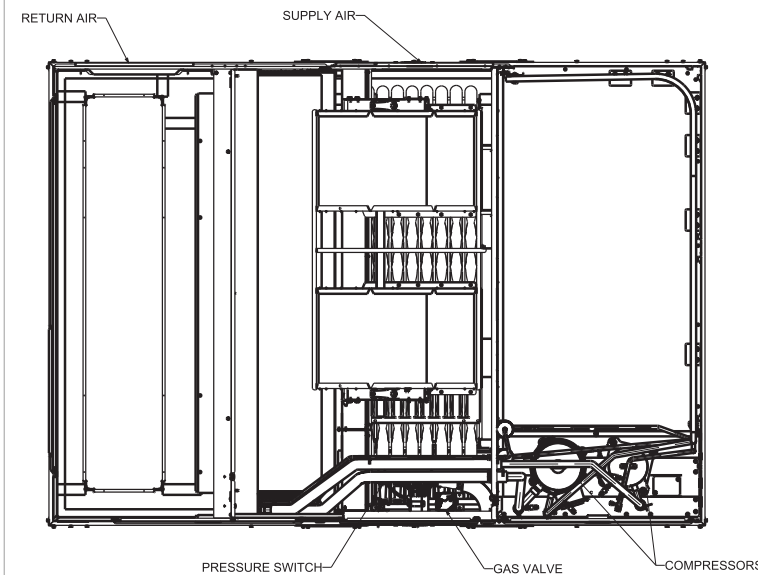
The fan selector switch can be used to operate the indoor fan continuously by positioning it at On. When set to Auto the fan will only operate when required during the heating or cooling cycles.

To ensure that the thermostat operates properly, it must be level and positioned to avoid the influence of such external heat sources as lamps, televisions or other heat producing appliances.

## 6 Air Filters

Filters are to be used with this unit. Units ship from the factory with filters installed.

Figure 1. Gas unit overview



It is very important to keep the central duct system air filters clean. Be sure to inspect them at least once each month when the system is in constant operation. (In new homes, check the filters every week for the first 4 weeks.) See Table 1 for the required filter size(s).

If you have disposable type filters, replace them with new filters of the same type and size. Do not attempt to clean disposable filters. Permanent type filters can be cleaned by washing them with a mild

detergent and water. Ensure that the filters are thoroughly dry before reinstalling them in the unit (or duct system).

It may be necessary to replace permanent filters annually if washing fails to clean the filter, be sure to use the same type and size as was originally installed.

Table 1. Recommended standard filters

Unit Model Number	Filter Size	
	Inches	Millimeters
GBC180-300	(8) 20x25x2	(8) 508x630x50

## Heating System

### Heating Cycle Operation

Your unit's heating system has a solid-state electronic ignition control that lights the furnace burners each time the thermostat calls for heat. At the end of each heating cycle the furnace burners are extinguished. This type of system is called Direct Spark Ignition (DSI).

A normal heating cycle begins when the air temperature drops below the thermostat setting. The thermostat then energizes the heating electrical circuit that starts and controls the furnace burners. Shortly after the burners ignite the indoor fan starts and circulates warm air through the conditioned space.

When the air temperature rises to the thermostat setting the thermostat de-energizes the heating electrical circuit, which in turn extinguishes the burners. The indoor fan continues to circulate warm air until most of the heat is removed from the unit's combustion chamber.

### Safety Controls

- Your unit is equipped with an automatic reset safety limit control to prevent overheating. When this control opens, it shuts down the heating electrical circuit until the unit cools down sufficiently. Inadequate airflow (i.e., caused by dirty filters or defective fan motor) may cause the unit to cycle on and off as the limit trips and

automatically resets. If you suspect that the unit is cycling on its limit control, immediately contact a service person for instructions.

- If flames from the burner are not properly drawn into the heat exchanger, a Flame Rollout Protection Control will open causing the furnace to shut off. The cause must be investigated by a qualified service person.
- If installed, the condensate overflow switch will shut down the unit before a drain pan overflow occurs.

### Heating System Start-Up

Because your unit has an automatic ignition system, it is easy to start the heating cycle at the beginning of the heating season. In order for the unit to operate properly and safely, the furnace needs air for both combustion and ventilation. Check to make sure that all air openings are unobstructed and there is adequate clearance around the unit to provide good air flow.

#### ⚠ WARNING

##### **Hazardous Voltage w/ Capacitors!**

Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury. Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized. Verify with an appropriate voltmeter that all capacitors have discharged.

1. Set the thermostat's heating adjustment lever at its lowest setting.
2. Move the selector switch to the Off position.
3. Turn off all electric power to the unit.

#### ⚠ WARNING

##### **Risk of Burn!**

Failure to follow the following instruction could result in serious injury. NEVER attempt to manually light the burner!

4. This unit is equipped with an ignition device which automatically lights the burners.
5. Remove the access panel that contains the following label:

**Figure 2. Label**

REMOVE THIS PANEL  
TO GAIN ACCESS TO  
THE GAS VALVE

6. Change the ON/OFF switch to the OFF position.

**Note:** Some valves require the knob to be pushed in slightly before turning.

7. Wait (5) minutes to clear out any gas. If you then smell gas, STOP! Refer to the warnings provided in the "General Information" section. If you do not smell gas, go to the next step.
8. Change the ON/OFF switch to the ON position.
9. Replace panel removed in step 5 above.
10. Turn on all electric power to unit.
11. Set thermostat to desired temperature and move the selector switch to the ON position. The unit will now operate automatically.
12. If the unit will not operate, follow the instructions "To Turn Off Gas To Unit" (under Heating System Shutdown) and call your service technician or gas supplier.

**Important:** The unit is to be adjusted to obtain an air rise within that specified on the nameplate.

### Heating System Shutdown

To shut down the heating system for brief periods of time simply adjust the thermostat selector switch to the "Off" position.

#### NOTICE

##### **Property Damage!**

If the unit is shut down during the cold weather months, provisions must be taken to prevent freeze-up of all water pipes and water receptacles. Whenever your house or building is to be vacant, arrange to have someone inspect your structure for proper temperature. This is very important in below freezing weather. If for any reason your furnace should fail to operate, damage such as frozen water pipes could result.

### How To Turn Off Gas To Unit

1. Set the thermostat to lowest setting.

#### ⚠ WARNING

##### **Hazardous Voltage w/ Capacitors!**

Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury. Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized. Verify with an appropriate voltmeter that all capacitors have discharged.

2. Turn off all electric power to the unit if service is to be performed.
3. Remove the access panel that contains the label shown in Figure 2.
4. Change ON/OFF switch to the "OFF" position.
5. Replace panel removed in step 3 above.

### Heating System Maintenance

Complete the following unit inspections and service routines at the beginning of each heating season.

Refer to the warnings in "General Information" regarding combustible materials and what to do if you smell gas.

**Important:** These steps should only be performed by a qualified service technician.

1. Inspect the control panel wiring and heating controls to make sure connections are tight and wiring insulation is intact.
2. Turn the unit on and off at the thermostat to be sure the ignition control and spark electrode are operating properly.
3. Turn off the gas supply with the unit operating to verify that the gas valves closes and that a re-ignition cycle is initiated by the ignition control.
4. Check the operation of the gas ignition system.
5. Check the burner manifold pressure. A 1/8 inch pipe plug is provided in the gas valve for this purpose.
6. Visually inspect all of the unit's flue product passage ways for excessive deposit build up and corrosion. If build up or corrosion is apparent, perform the necessary repairs.
7. Arrange for a qualified serviceman to inspect the unit every other heating season to maintain safe and efficient operation.
8. Visually check the main burner flames. They should be bright blue flames extending into the heat exchanger sections.
9. Never store anything flammable or combustible around or near the unit.

#### Condensate Overflow Sensor (Optional)

If installed, the condensate overflow switch will shut down the unit before a drain pan overflow occurs.

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