



Successfully Electrifying Sensible Cooling Systems

Ronnie Moffitt, PE, CEM
Lead Engineer Systems Development

Tyler Malm
VAV Portfolio Leader

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Engineer Summit 2023

Electrifying a Commercial HVAC System



Electrify...?

Go all-electric & reduce site energy & reduce source operational carbon emissions – CO₂e

What System?

All Hydronic Heat & Cool System for comfort and building conditioning

What Hydronic System?

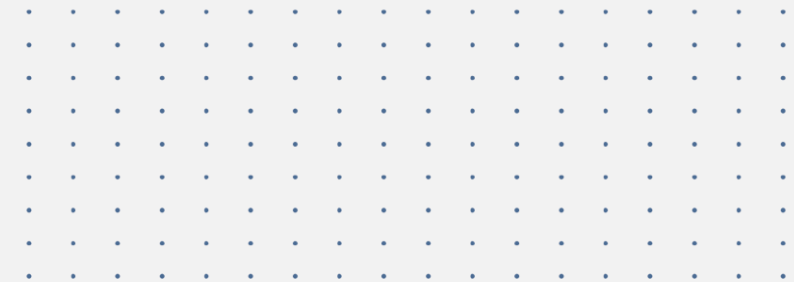
CoolSense™ System – DOAS with Sensible-Cooling Terminals

This seminar assumes you know what a CoolSense System is. If you do not, it is not required for the concepts discussed on electrification; you can learn the specifics on the DOAS + terminals HVAC system after learning how to electrify it.

Agenda

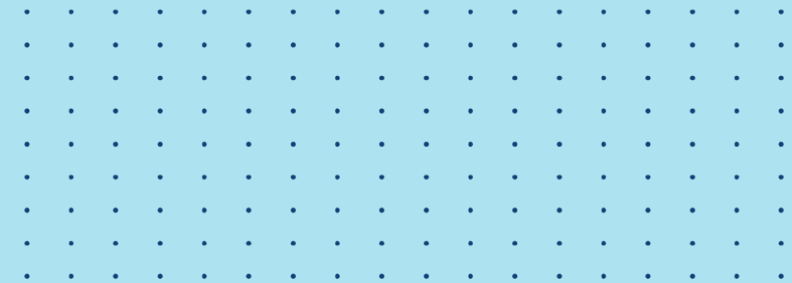


- What system are we electrifying?
- Building heating needs and design practices
- Hot water temperature for efficient operation
- Distribution design using switch over terminal units
- Annual CO₂e reduction of three electrified CoolSense Systems
- Using Distribution Area Directors to help with retrofits



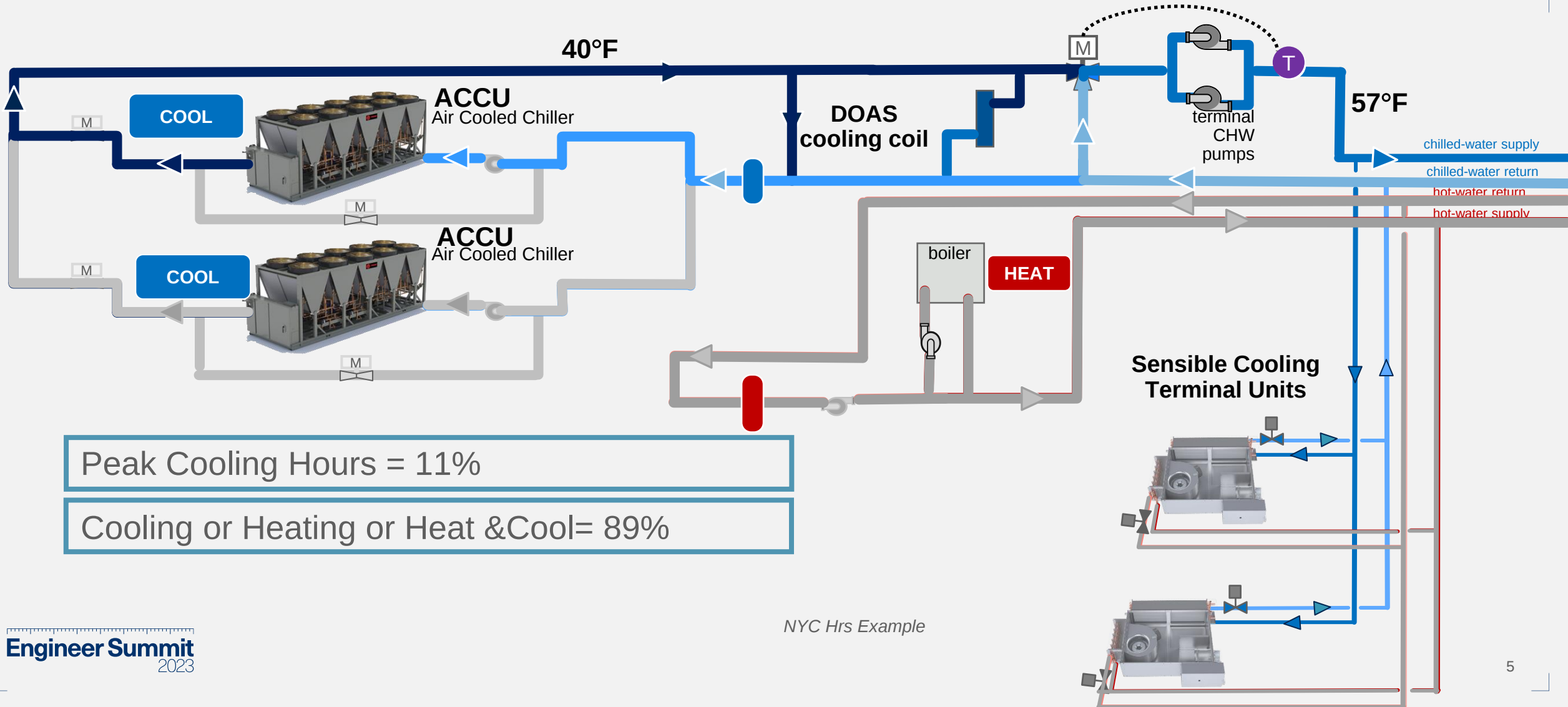


What System are we electrifying?



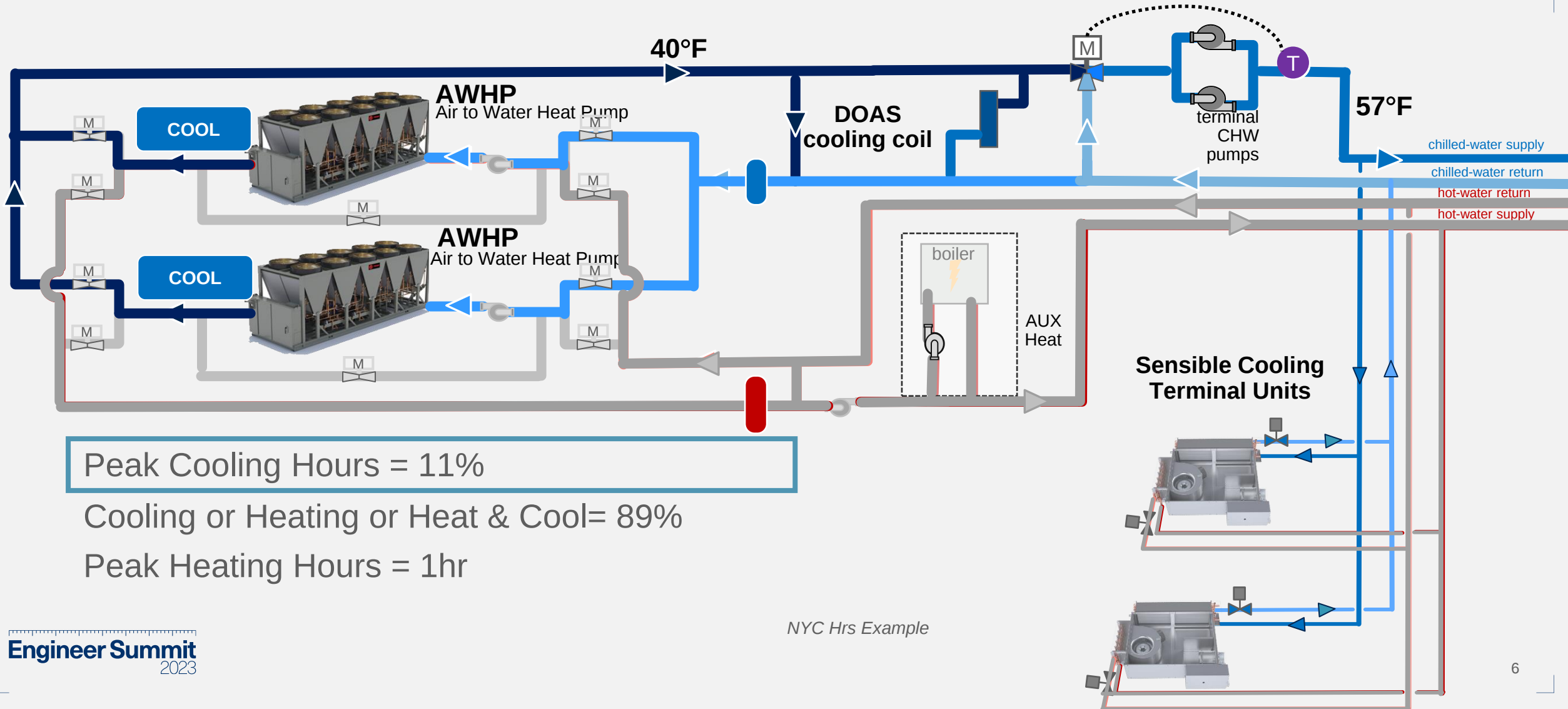
Electrify CoolSense System

Air Cooled Chillers and Boiler(s) Supplying Hot and Cold Water to 4-Pipe Distribution System with Sensible Cooling Terminals



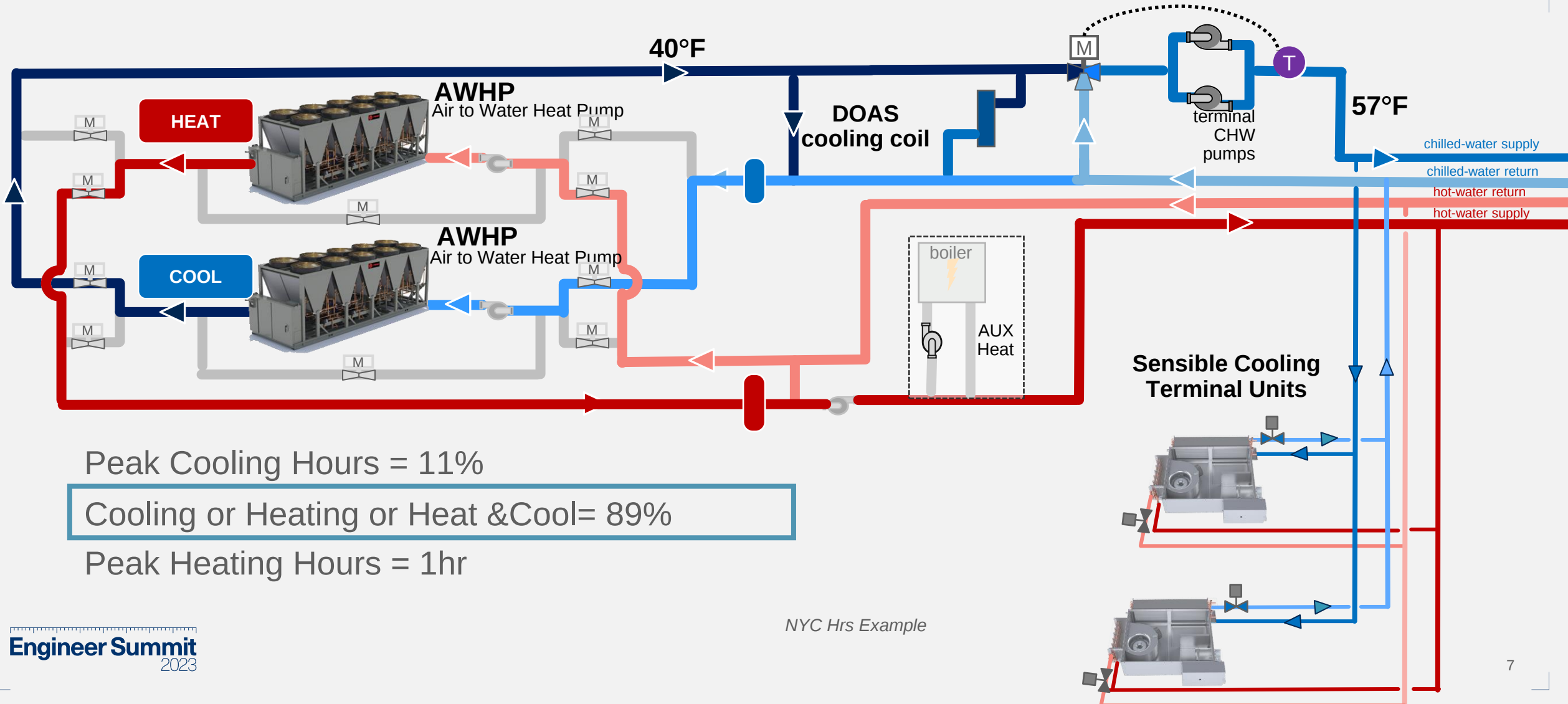
Electrify CoolSense System

Air to Water Heat Pumps Supplying Hot and Cold Water to 4-Pipe Distribution System with Sensible Cooling Terminals



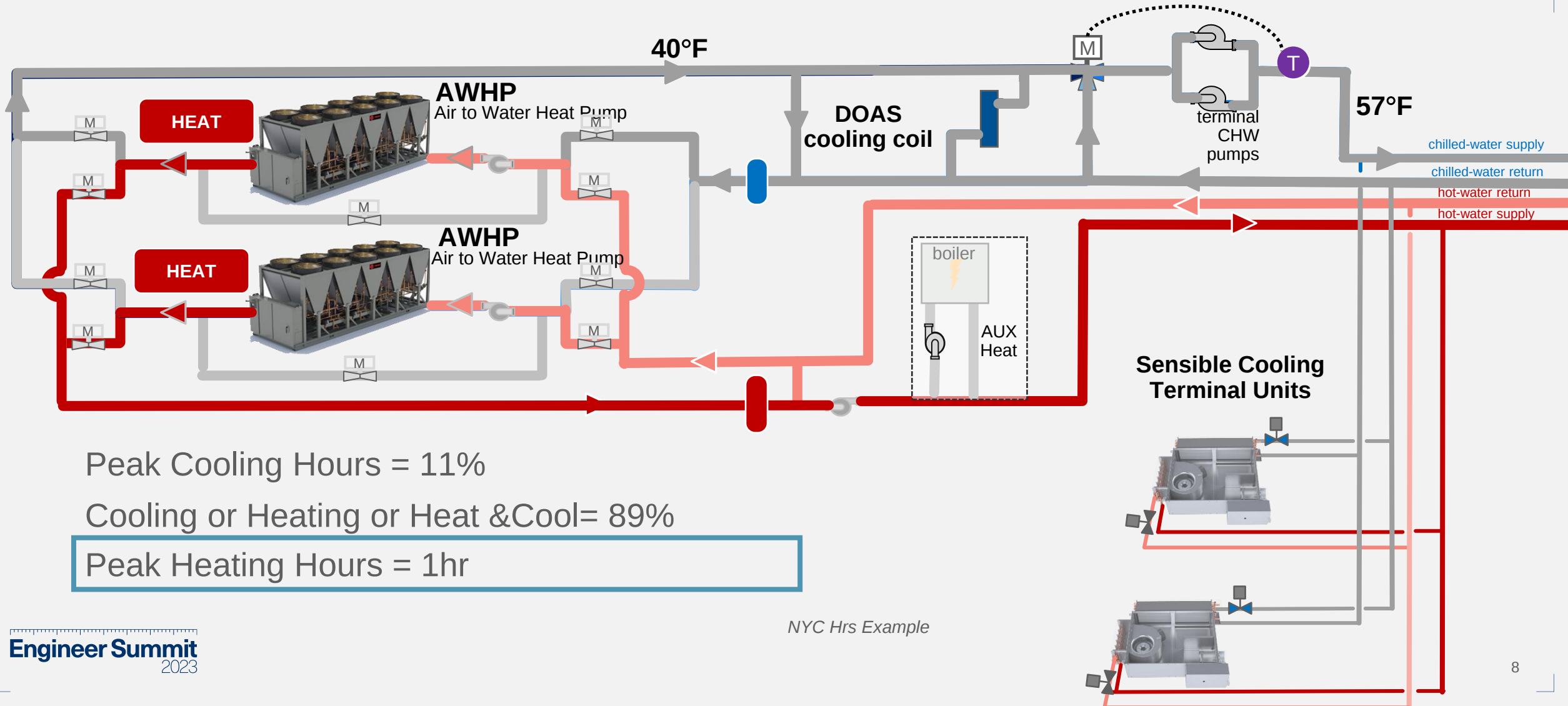
Electrify CoolSense System

Air to Water Heat Pumps Supplying Hot and Cold Water to 4-Pipe Distribution System with Sensible Cooling Terminals



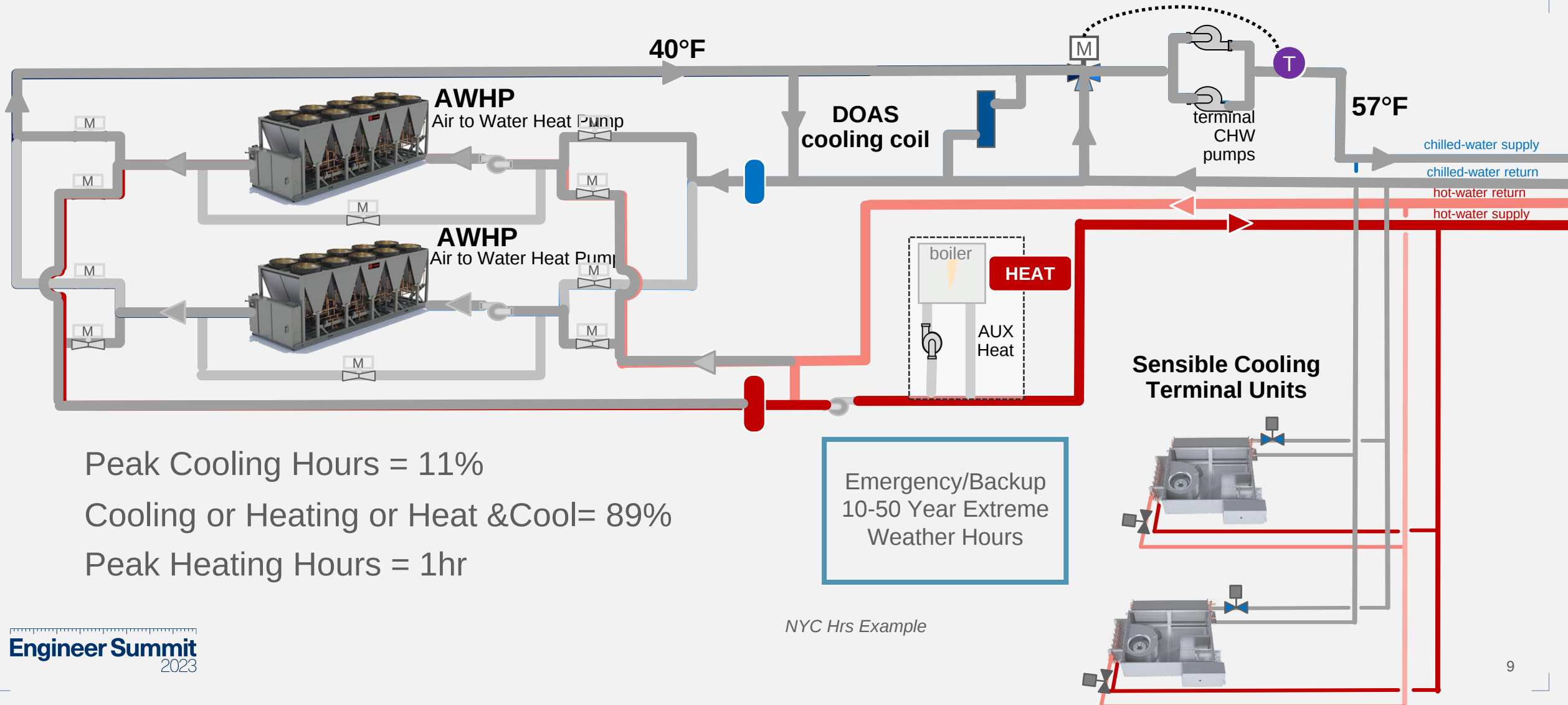
Electrify CoolSense System

Air to Water Heat Pumps Supplying Hot and Cold Water to 4-Pipe Distribution System with Sensible Cooling Terminals



Electrify CoolSense System

Air to Water Heat Pumps Supplying Hot and Cold Water to 4-Pipe Distribution System with Sensible Cooling Terminals



Peak Cooling Hours = 11%

Cooling or Heating or Heat &Cool= 89%

Peak Heating Hours = 1hr

Emergency/Backup
10-50 Year Extreme
Weather Hours

NYC Hrs Example

Electrify Successfully

Peak Building Heating Load < Plant Capacity < Terminal Capacity



**Building Design
Peak Heating Load
vs. Cooling Load**

**Oversized
Terminal Heating
Capacity**

**Design Oversized
Plant Heating
Capacity**

Electrify CoolSense System

Minimize Impact: Understand Terminal Unit Sizing



- Heat Sizing Practices

- Overwhelming design practice of engineers is to oversize fan terminal unit heating capacity on rules of thumb
- Scheduled terminal heating capacity on scheduled is rarely zone load



What Fan Terminal Heating Capacity Scheduled?

Heating Coil Flow = $\frac{1}{2}$ Cooling_{gpm}

Heating Coil Lvg Air Temp = 95°F

Heating Coil Flow = 0.5gpm, 1.0gpm, 2gpm or...



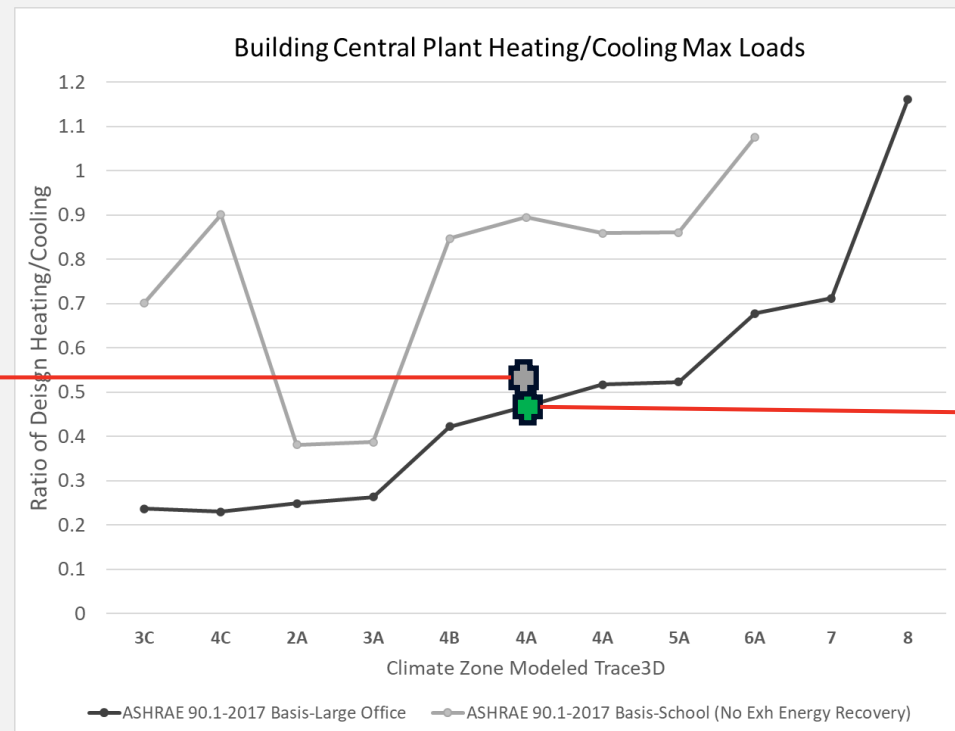
MAX. PRIMARY AIRFLOW (CFM)	MAX FAN AIRFLOW (CFM)	MIN FAN AIRFLOW (CFM)	EXT. S.P. IN W.C.	PRIMARY ENTERING AIR DB °F	COOLING COIL					HEATING COIL				
					SENSIBLE MBH	GPM	EWT °F	LWT °F	W.P.D. FT. HD	TOTAL MBH	GPM	EWT °F	LWT °F	W.P.D. FT. HD
120	700	120	0.25	54.0	9	1.7	57	67.5	0.93	???	1.0	140		

Electrify CoolSense System

Minimize Impact: Understand Typical Building Heat to Cool Design Loads



- What is typical peak building heating load vs. cooling load?
 - Trane study using ASHRAE 90.1 2017 basis buildings
 - Trace 3D used to model annual performance at different climate zones



1999 Construction Office

$$\frac{\text{Peak Heating}}{\text{Peak Cooling}} < 1$$

Example: NYC Office

What is the oversizing from current practices?

Electrify CoolSense System

Minimize Impact: Understand Installed Total Terminal Heating Capacity vs Peak Load



- Terminal Cooling Capacity vs Heating Capacity Ratio Using Rules of Thumb



What Fan Terminal Heating Capacity Scheduled?

Heating Coil Flow = ½ Cooling_{gpm}

140F ≈ 1.5 heat/cool

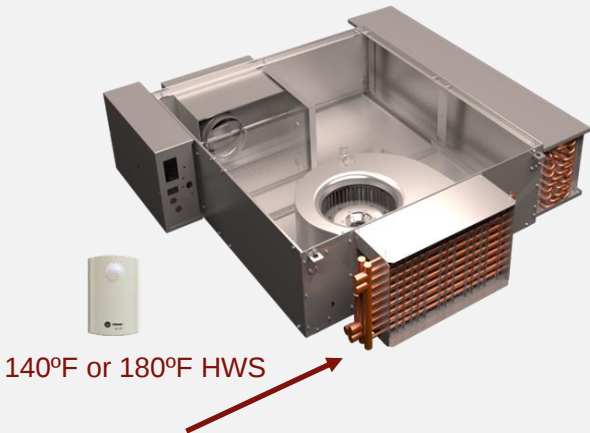
180F ≈ 2.4 heat/cool

Heating Coil Lvg Air Temp = 95°F

≈ 1.7 heat/cool

These heat/cool ratios will result in terminal units heating that is

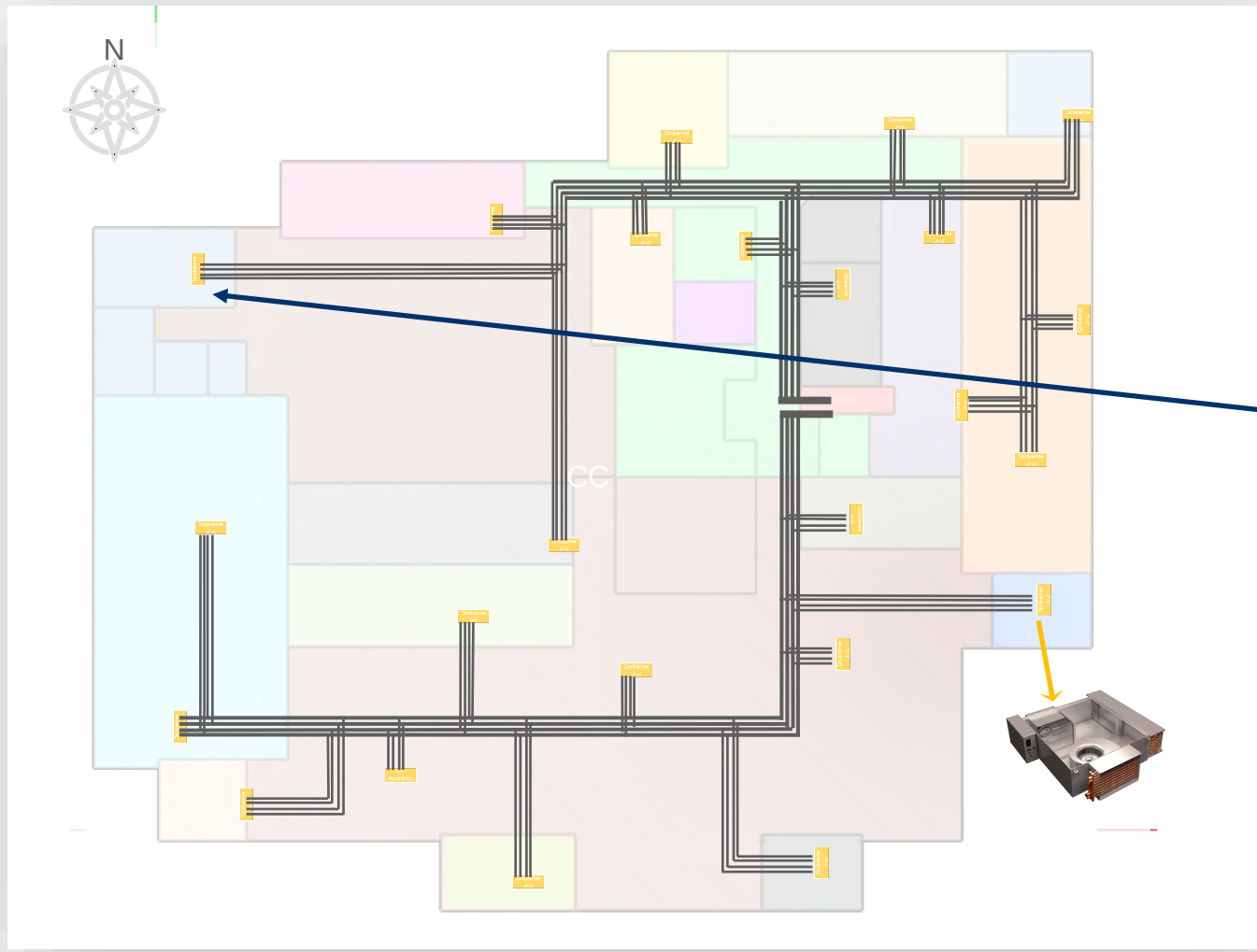
oversized by
≈ 150-500%



MAX. PRIMARY AIRFLOW (CFM)	MAX FAN AIRFLOW (CFM)	MIN FAN AIRFLOW (CFM)	EXT. S.P. IN W.C.	PRIMARY ENTERING AIR DB °F	COOLING COIL					HEATING COIL				
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120	700	120	0.25	54.0	9	1.7	57	67.5	0.93	???	1.0	140		

Electrify CoolSense System

Minimize Impact: Understand Installed Total Terminal Heating Capacity vs Peak Load



Example: Office Building

Detailed look at a 15,893 ft² floor

Zones = 20

CoolSense Terminals = 25

Trace 3D Predicted Building Peak Loads

Ratio Heating to Cooling = 0.45

Worst Case NW Corner Office = 0.88

Cooling 6.0MBH

Heating 5.3MBH

Sizing Method Impact on this building in NYC

Heating Coil Flow = 1.5_{gpm} @140°F

≈ 301% more capacity than peak heating need

Heating Coil Lvg Air Temp = 95°F

≈ 407% more capacity than peak heating need

Electrify CoolSense System

Minimize Impact: Understand Terminal Oversizing and Plant Oversizing Differences



- Oversizing terminals is OK
 - Keeps fans at low speed during heating
 - Each zone has safety factor in case it goes rogue
- Size AWHP on Peak Block Load X SF
 - DO NOT size on sum of terminal capacity, will greatly oversize



What Fan Terminal Heating Capacity Scheduled?

≈ 301% of peak design capacity



What is AWHP Capacity Scheduled?

Cooling sizes unit

Design Cooling Capacity = 120% of peak cooling

Design Heating Capacity = 192% of peak heating @7°F

Trane Study of ASHRAE 90.1-2019 Basis Building Models

U.S. Climate Zones		Large Offices	Outpatient Hospital	Large Hospital	Primary School
	1A	Cooling Sizes Plant			
	2A				
	3C				
	3A				
	4C		Cooling/Heating Similar		
	4B				
	4A(Coastal)				
	4A(Inland)	NYC Office			
	5A			Heating Sizes Plant	
	6A				
	7				
	8				

Heating Sizes Plant

Cooling Sizes Plant

Electrify Successfully

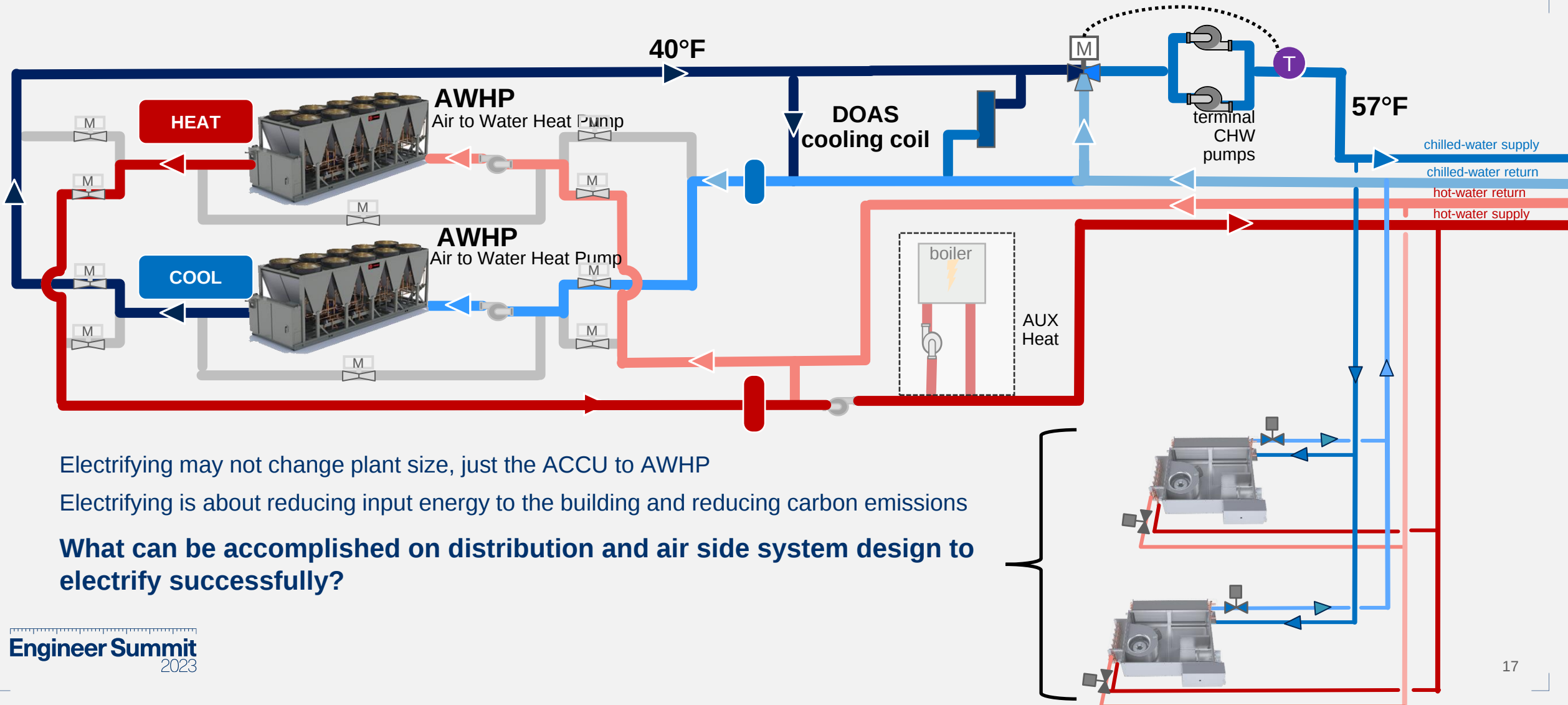


**Use Lower
Hot Water
Temperature**

**Use the
Sensible-Cooling
Coil for Heat**

Electrify CoolSense System

Air to Water Heat Pumps Supplying Hot and Cold Water to 4-Pipe Distribution System with Sensible Cooling Terminals



Electrifying may not change plant size, just the ACCU to AWHP

Electrifying is about reducing input energy to the building and reducing carbon emissions

What can be accomplished on distribution and air side system design to electrify successfully?

Electrify CoolSense System

Only use the hot water required to heat



- What hot water temperature that is available is restricted by the equipment?
 - Gas fired non-condensing boilers 180°F HWS to reduce risk of condensing flue gas
 - Gas fired condensing boilers to get efficiency benefit <120°F HWR
 - Air to water heat pumps are limited by the ambient temperature 95°F @ 0°F; HWS = 100°F @ 10°F; HWS = 110°F @ 15°F
- The lower the temperature of the water, the more efficient the heat pump
 - Less energy
 - Less demand power
 - Lower CO₂e

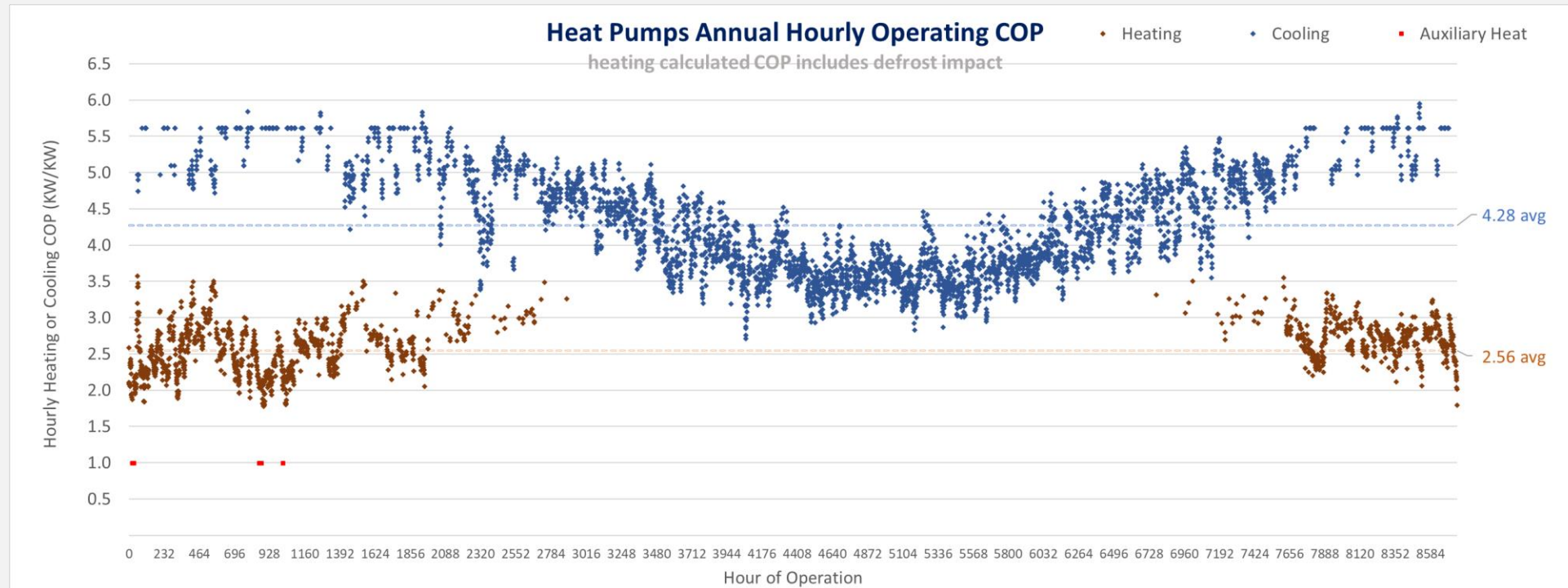
Electrify CoolSense System

Only use the hot water required to heat



NYC Example Office

	<u>AWHP Annual Avg COP</u>	<u>Annualized COP</u>
95°F HWS →	3.33	2.94
110°F HWS →	2.56	2.35

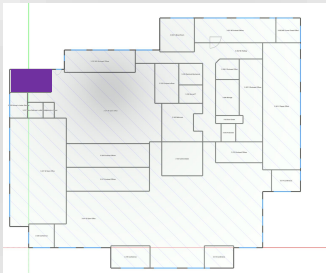


Electrify CoolSense System

Only use the hot water required to heat

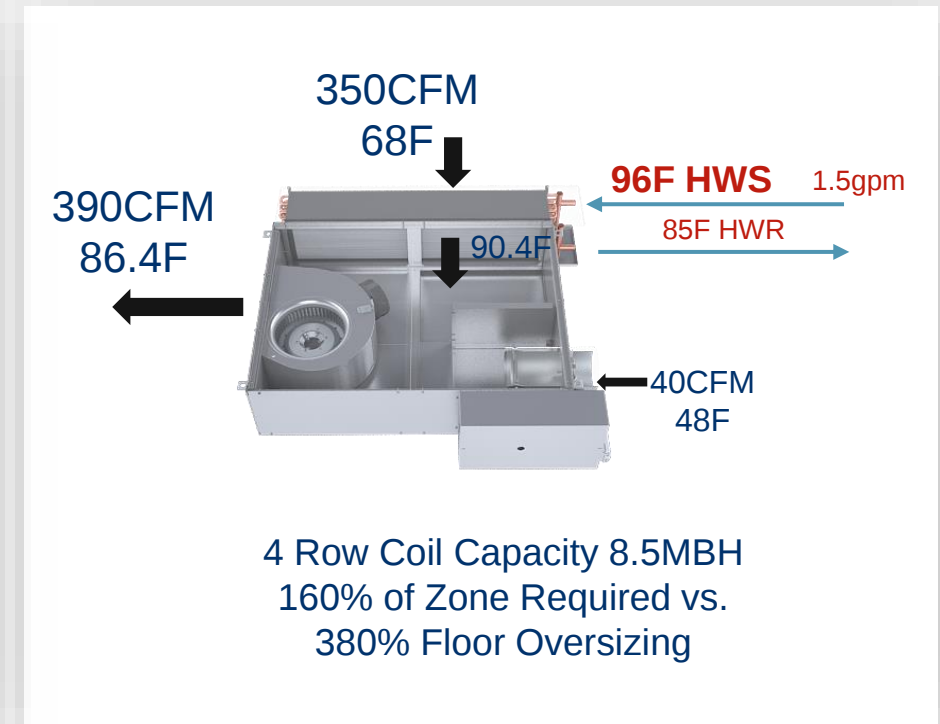
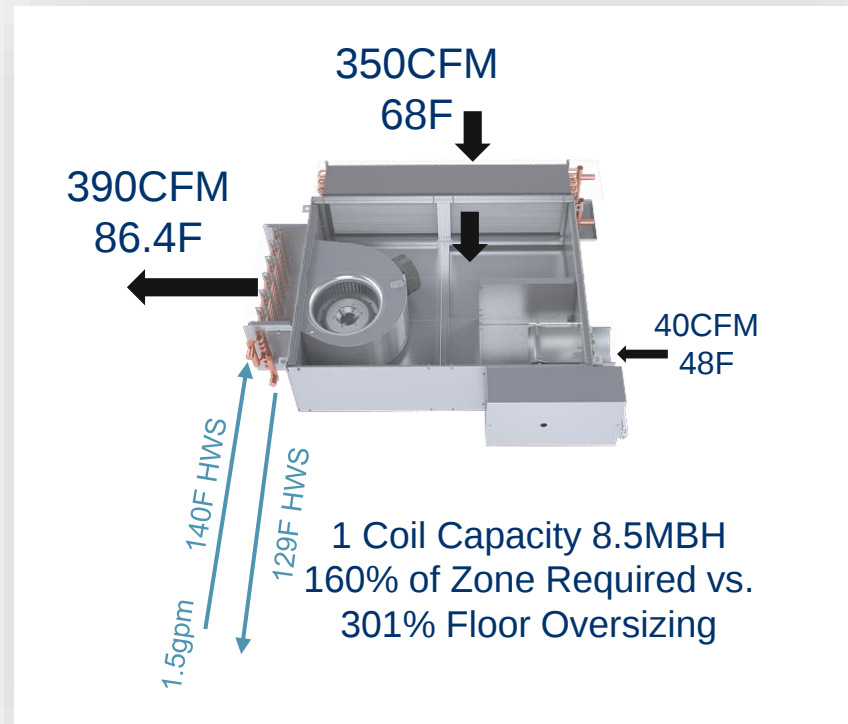


- The lower the face velocity of the coil the lower the hot water temperature needed
- 140°F or 180°F use a high air velocity coil to help with control
- CoolSense terminals have a low face velocity coil (Sensible Cooling)
 - Sensible Coil can be used for heating with AWHP hot water to reduce required hot water temperature



NW Office
Cool 6.0MBH
Heat 5.3MBH

Worst Case Ratio



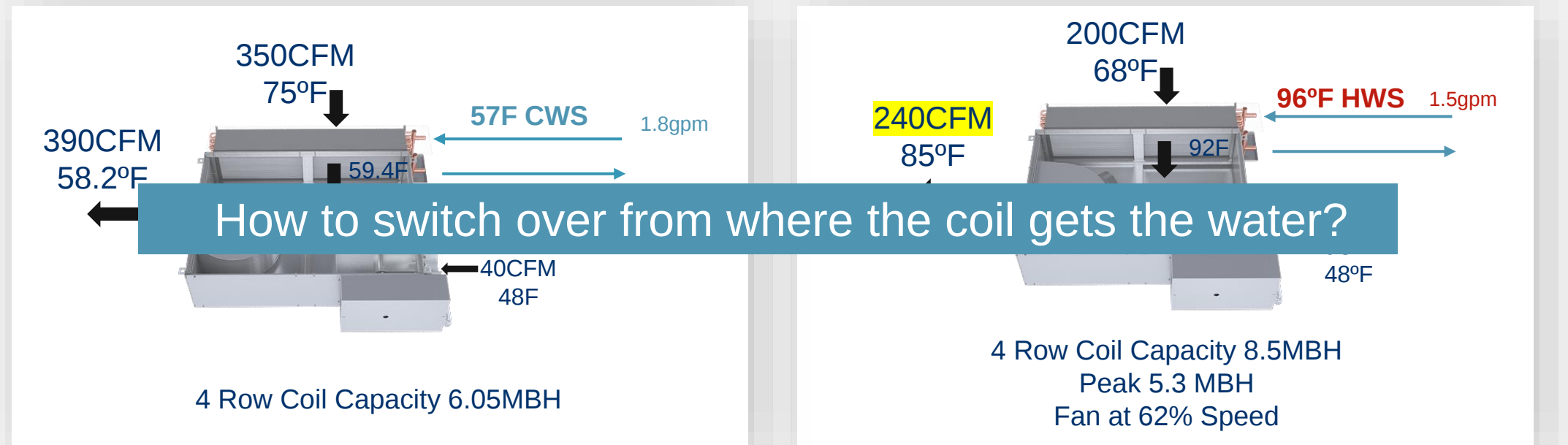
Electrify CoolSense System

Only use the hot water required to heat

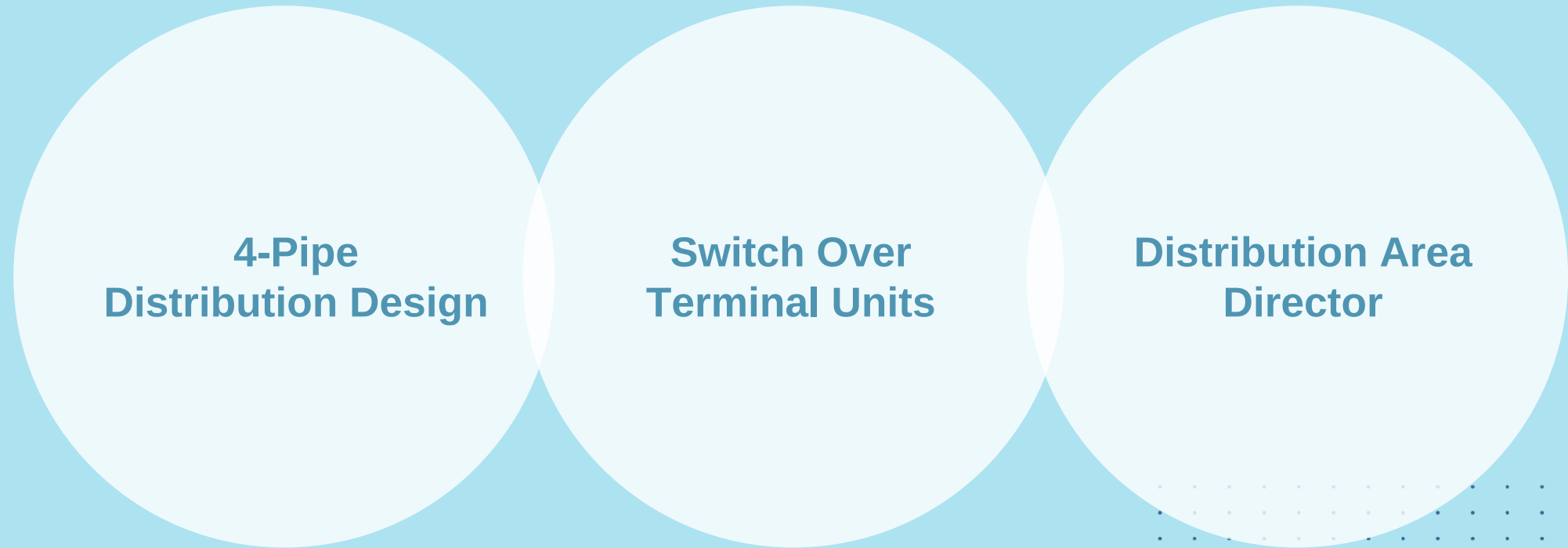


- AWHP system is a 4-pipe system
- Building is 4-pipe system
- Hot water or chilled water is available for each terminal

Predicted Performance on Peak Load Days

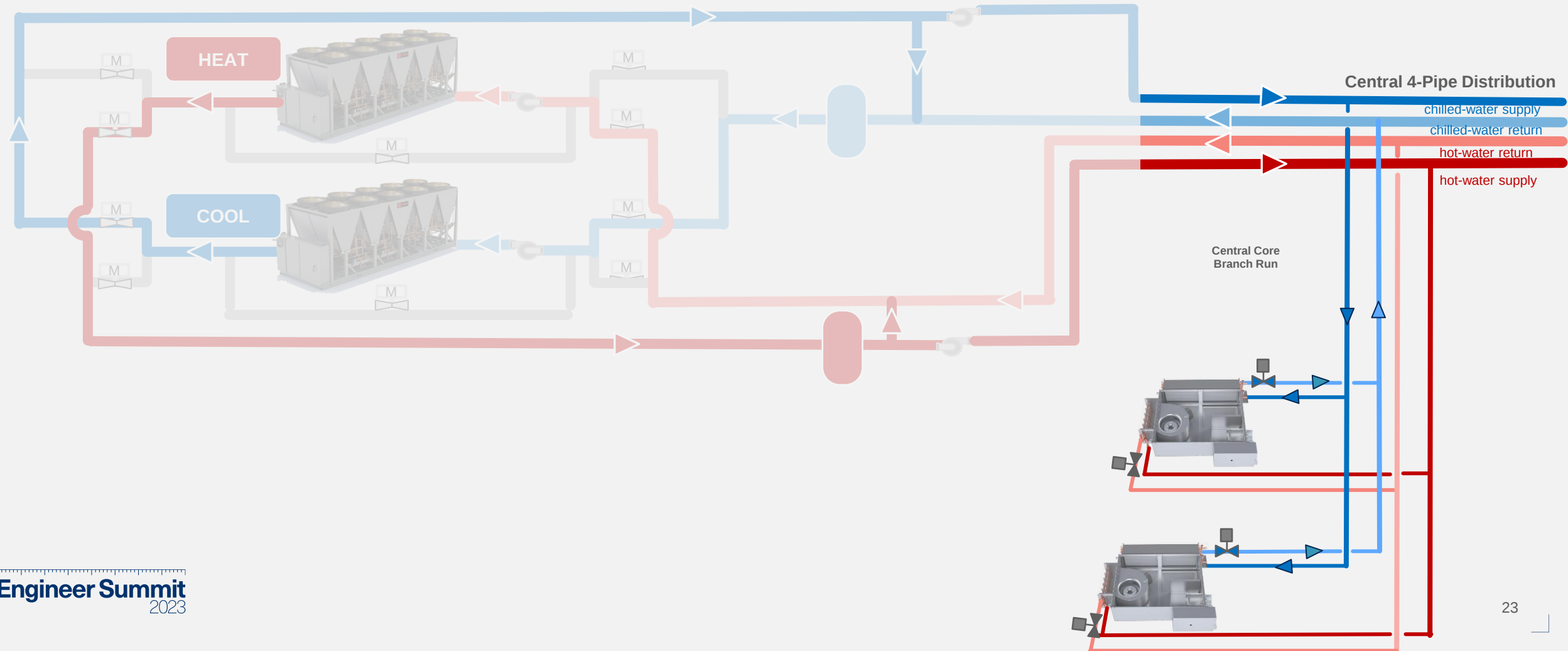


Electrify Successfully

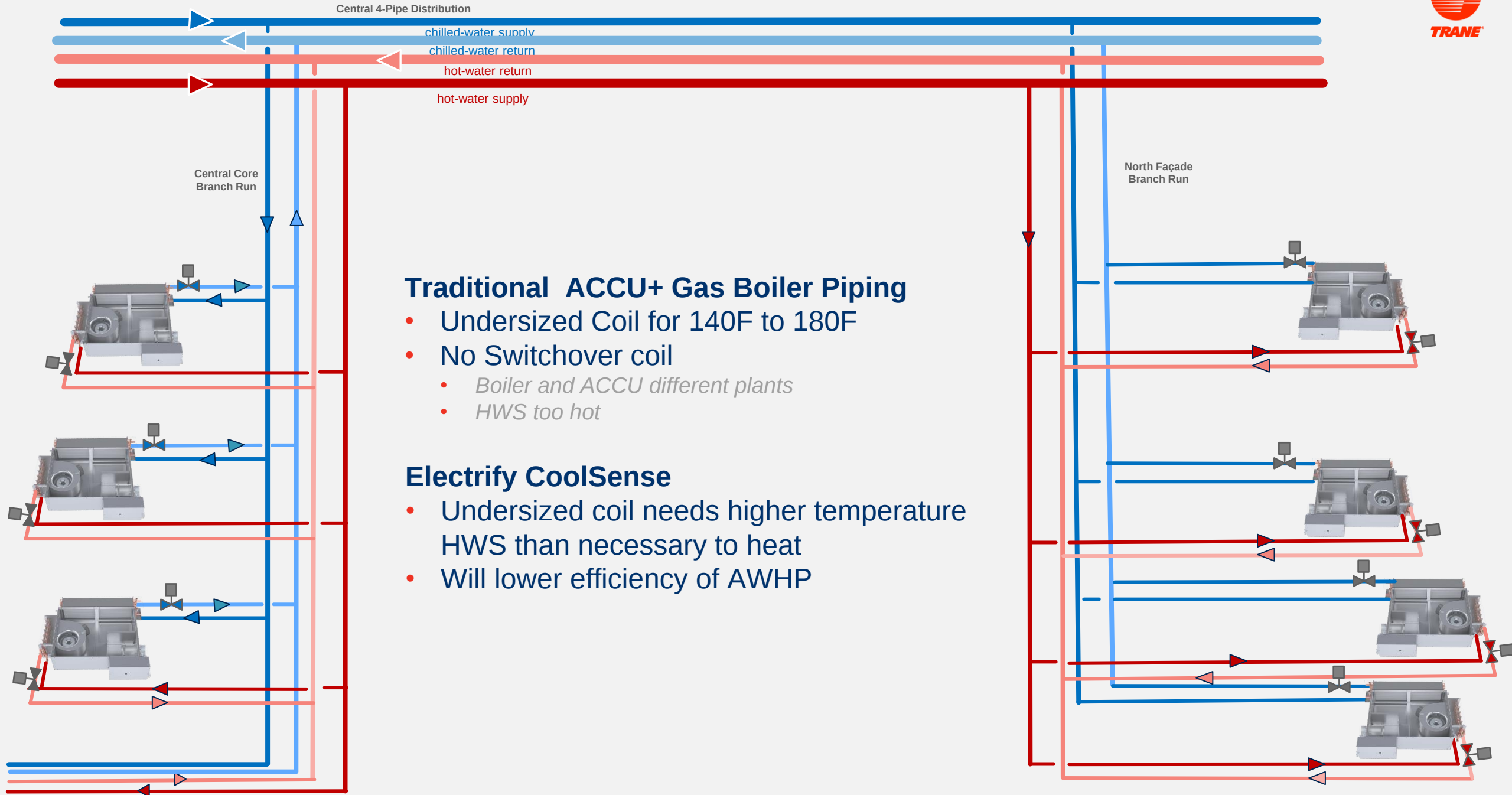


Electrify CoolSense System

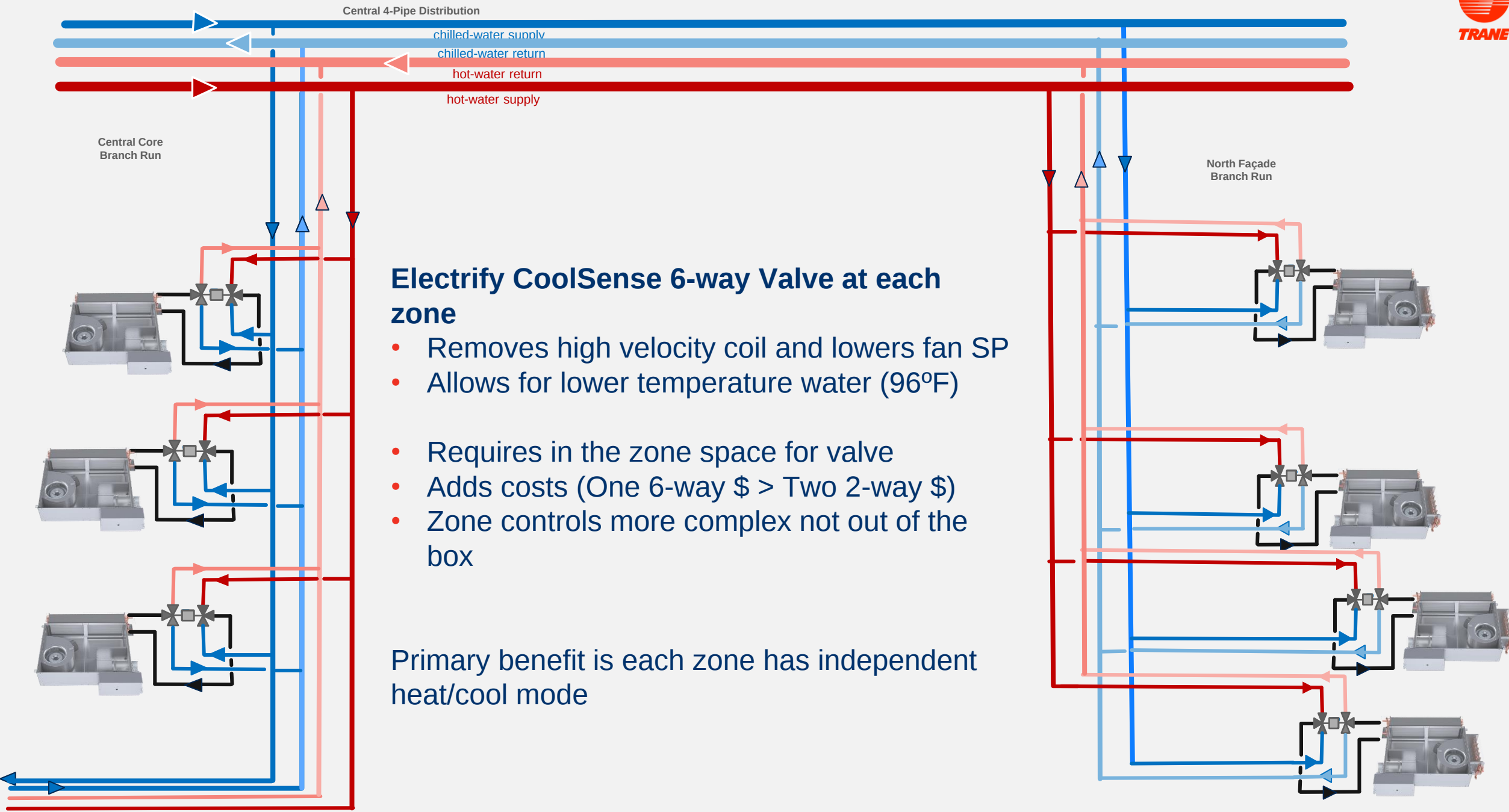
4-Pipe Distribution for Switch Over CoolSense Terminals



4-PIPE DISTRIBUTION PIPING FOR CoolSense TERMINALS

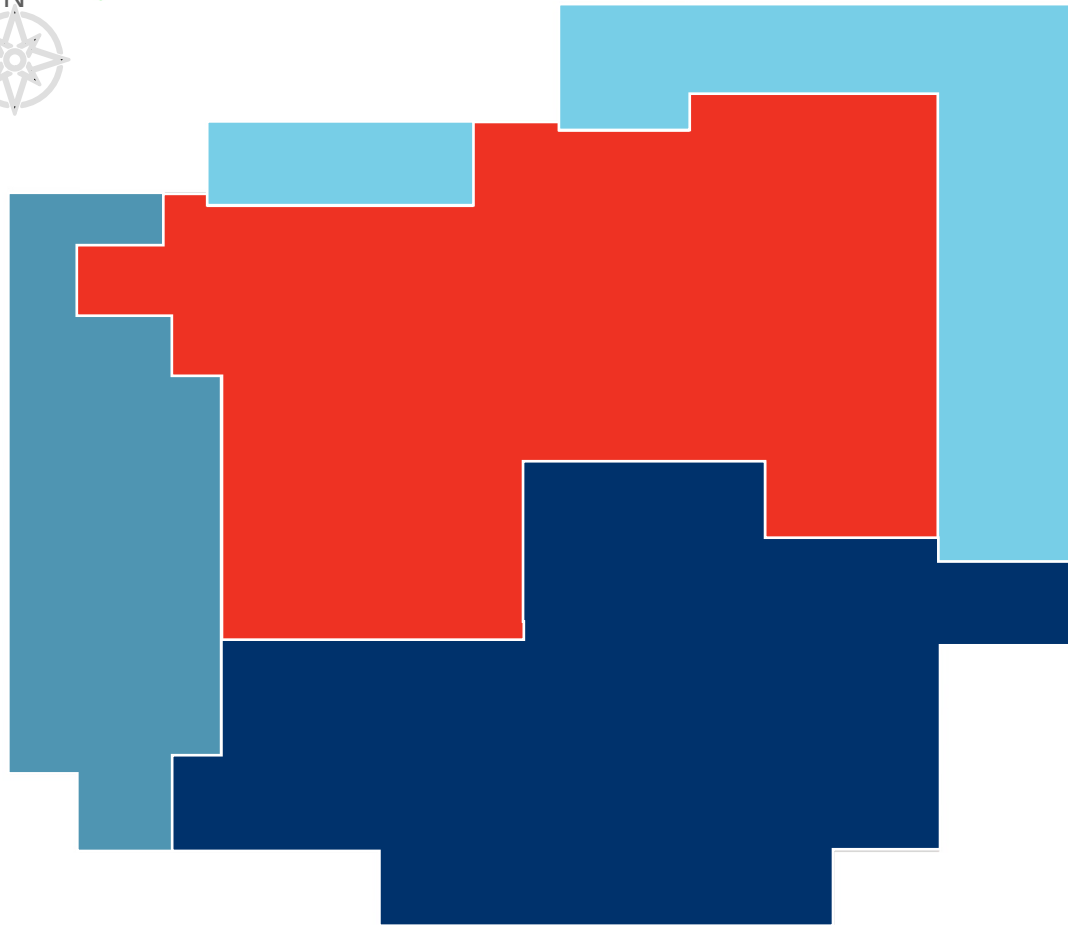


4-PIPE DISTRIBUTION PIPING FOR CoolSense TERMINALS



Electrify CoolSense System

4-Pipe Distribution for Switch Over CoolSense Terminals



25 Zones for Floor

Independent zone control is important, each zone should have ability for different set points!

Don't forget the primary purpose: COMFORT

Every zone does not need independent heat/cool switchover

Boston Model 3.3% hours simultaneous heat/cool

South Area

4 Independent Zones, 7 Units

North/East

5 Independent Zones, 6 Units

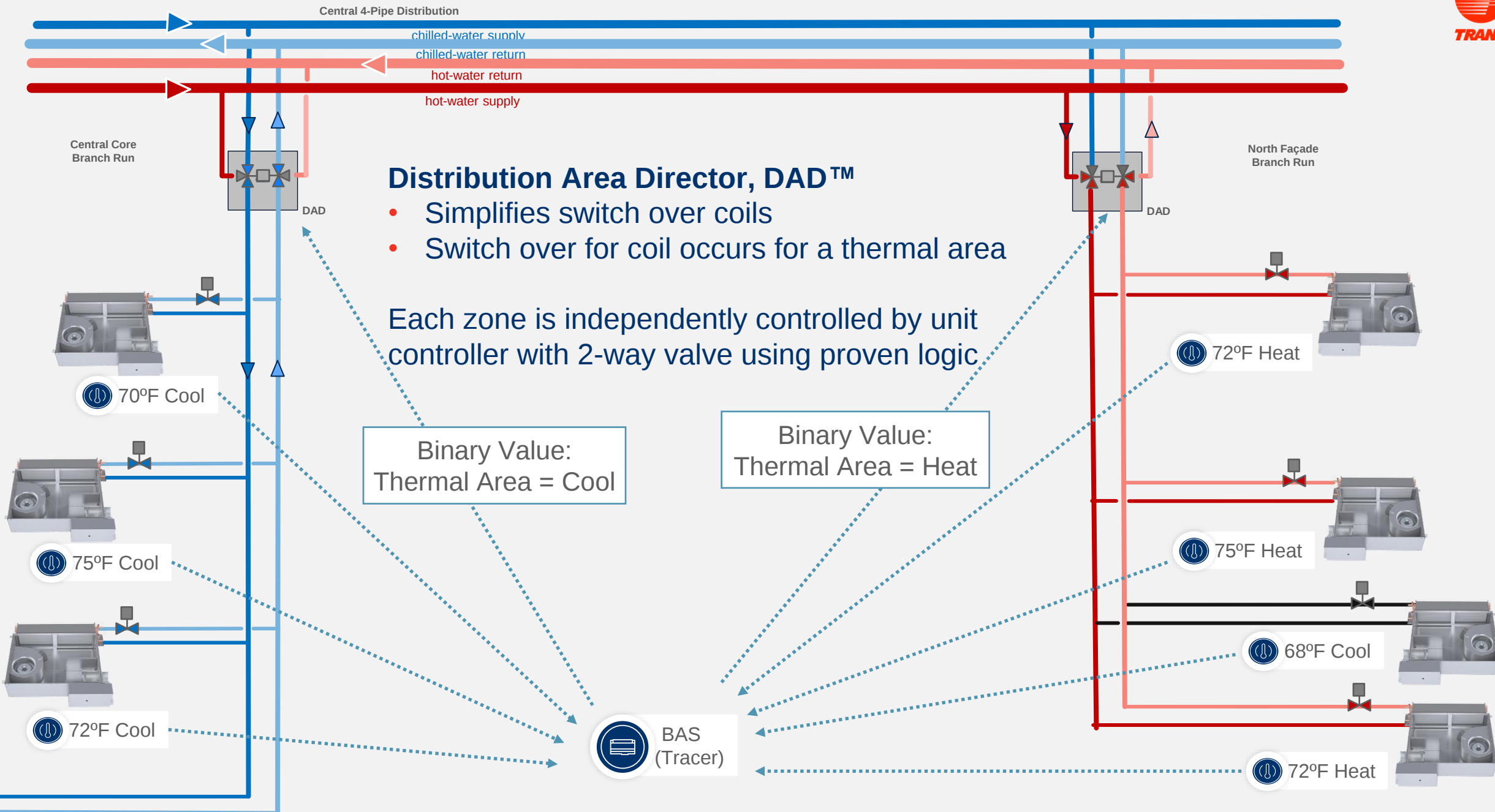
Central Area

8 Independent Zones, 8 Units

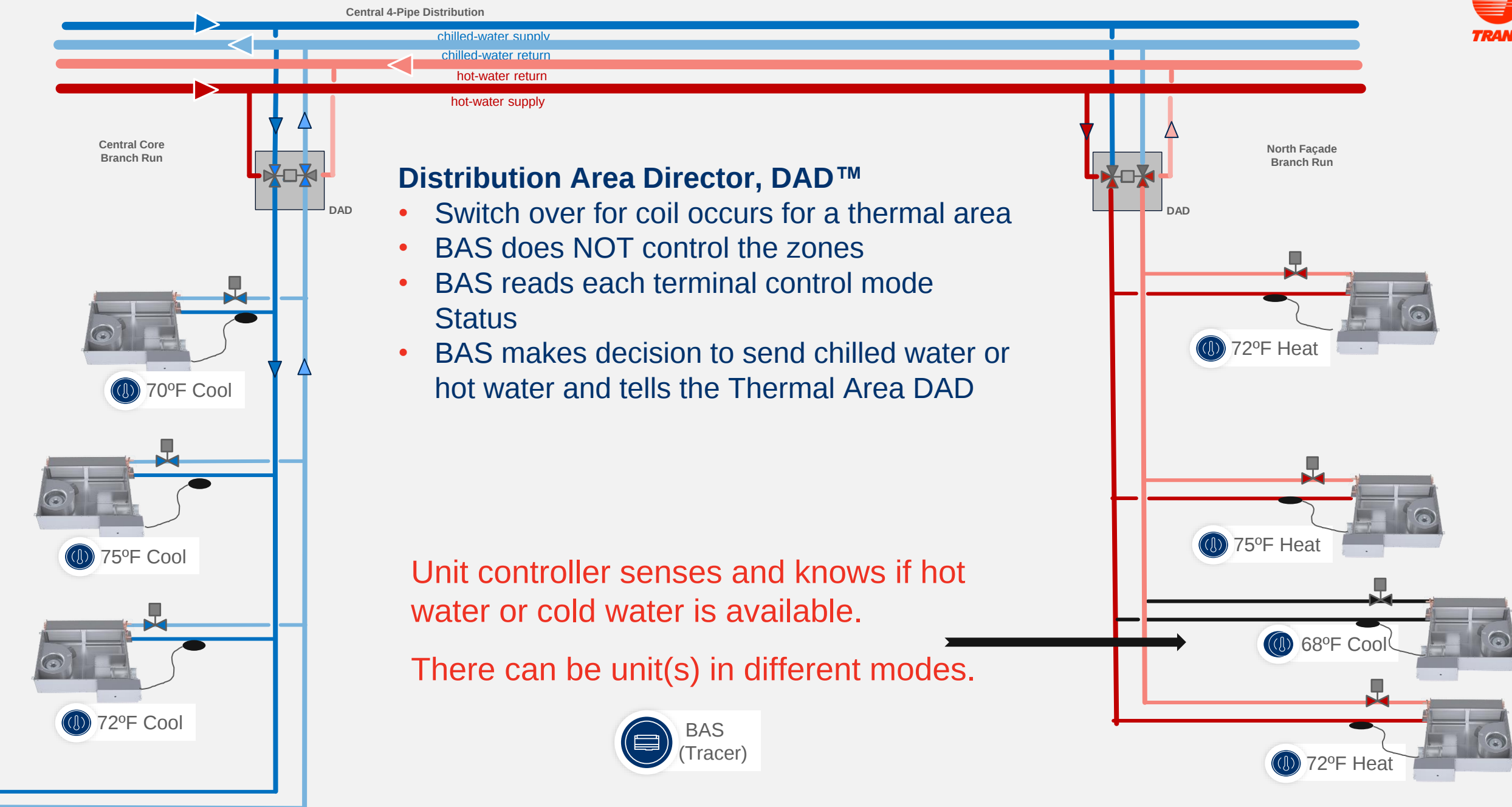
West

3 Independent Zones, 4 units

4 PIPE DISTRIBUTION PIPING FOR CoolSense TERMINALS

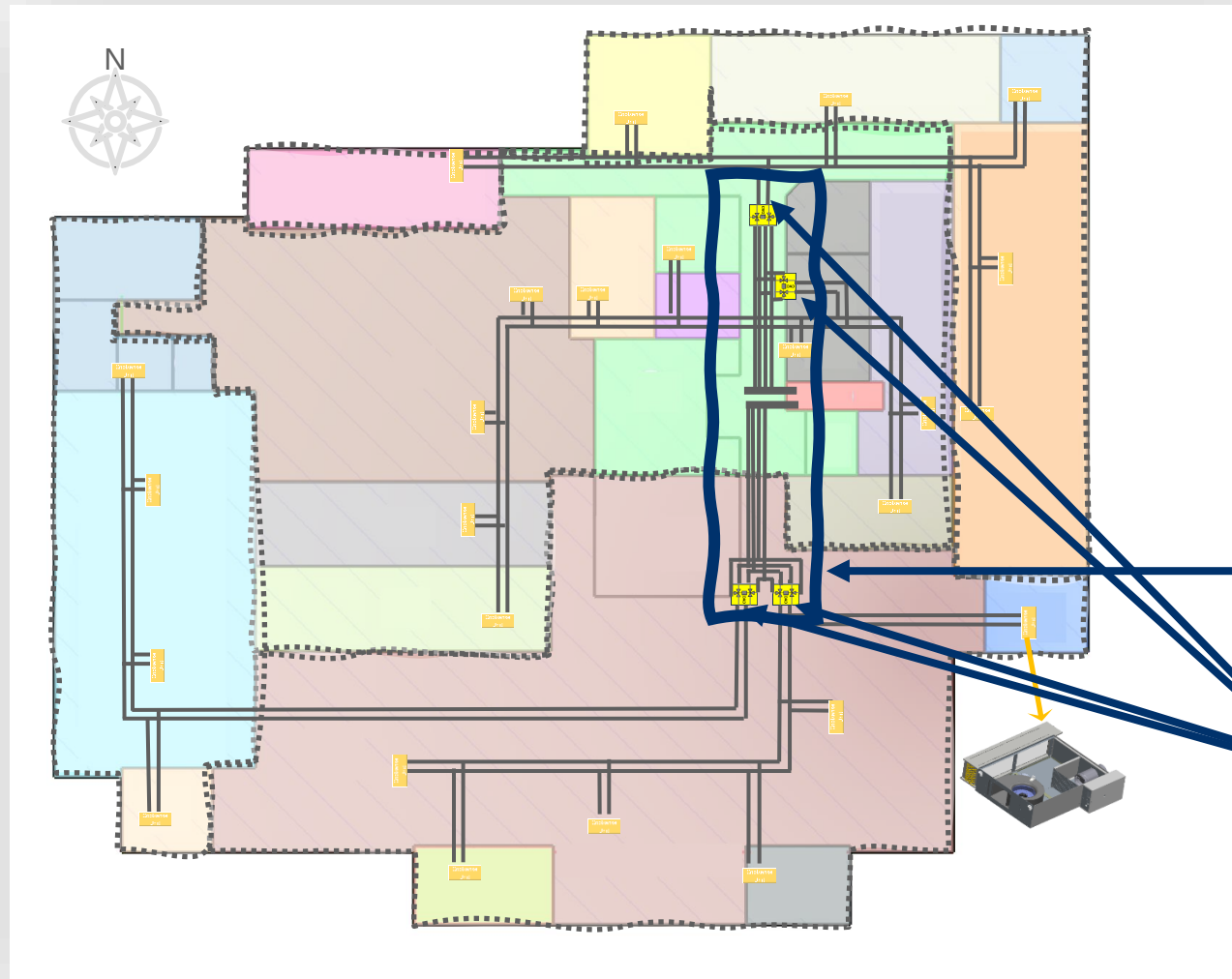


4-PIPE DISTRIBUTION PIPING FOR CoolSense TERMINALS



Electrify CoolSense System

4 pipe Distribution Piping for Switch Over CoolSense Terminals using DAD



Distribution Area Director, DAD™

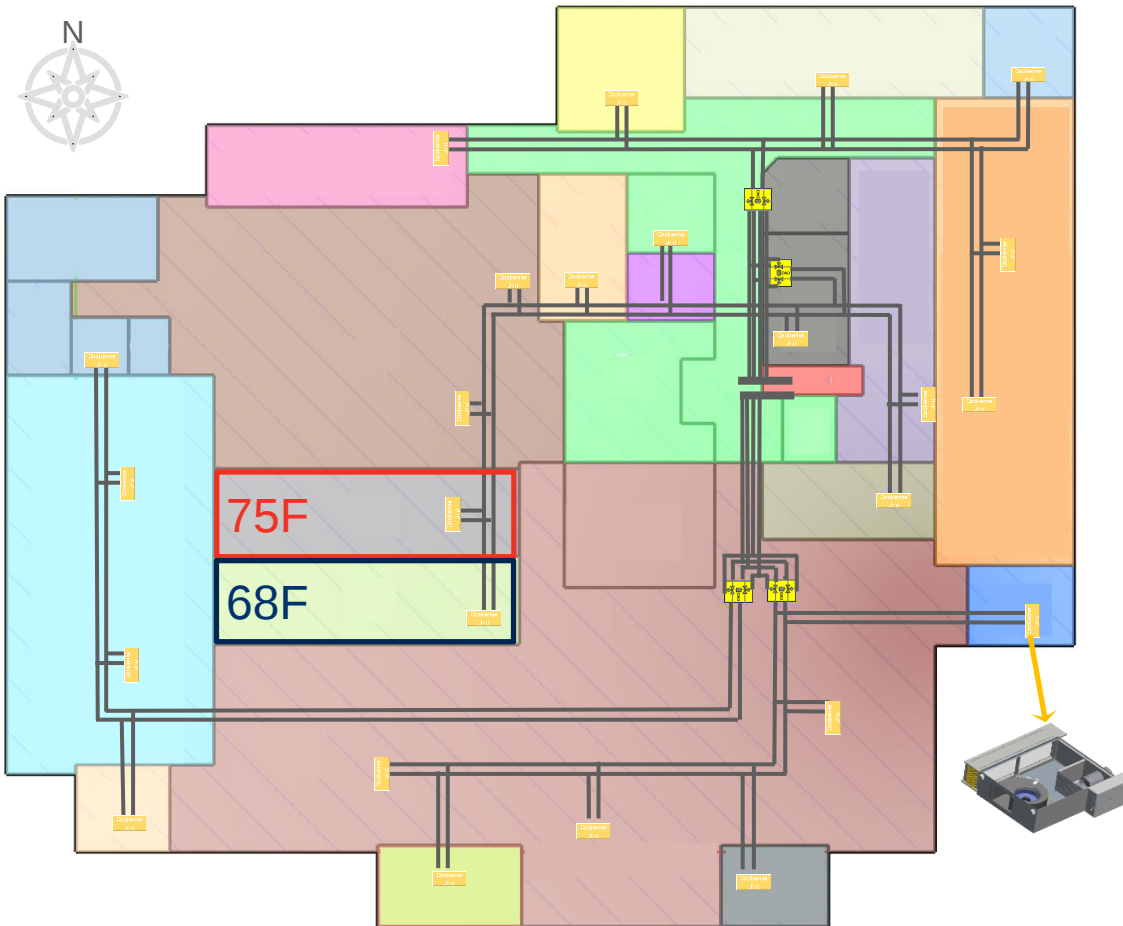
- Greatly reduces the piping for building
- All branch area piping is 2-pipe

Center Floor 4-Pipe Run from Central 4-Pipe Chase

All Thermal Area Branch Pipe Run are 2-pipe leaving the Distribution Area Director

Electrify CoolSense System

4-pipe Distribution Piping for Switch Over CoolSense Terminals using DAD



Distribution Area Director, DAD™

- Stops the zone fighting!
- Allows independent set points
- Improved comfort
- Reduced energy impact

Example: Adjacent Zones
75°F vs 68°F all year

Modeling example the adjacent zones
meets set point 8759 out of 8760hrs both in
same Heat/Cool mode

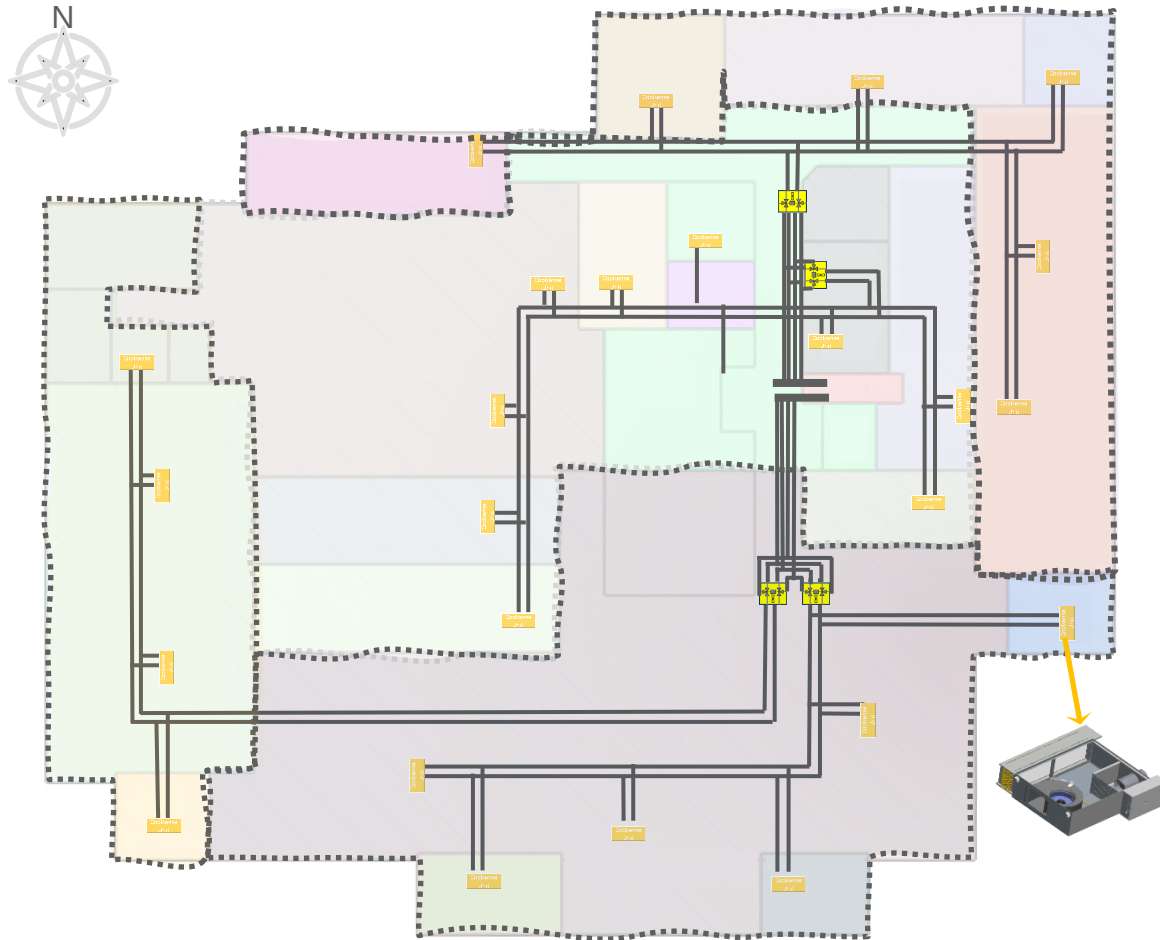
Adds 5,376,000 BTU Annual Cool
Reduces 832,000 BTU Annual Heat

Electrify CoolSense System

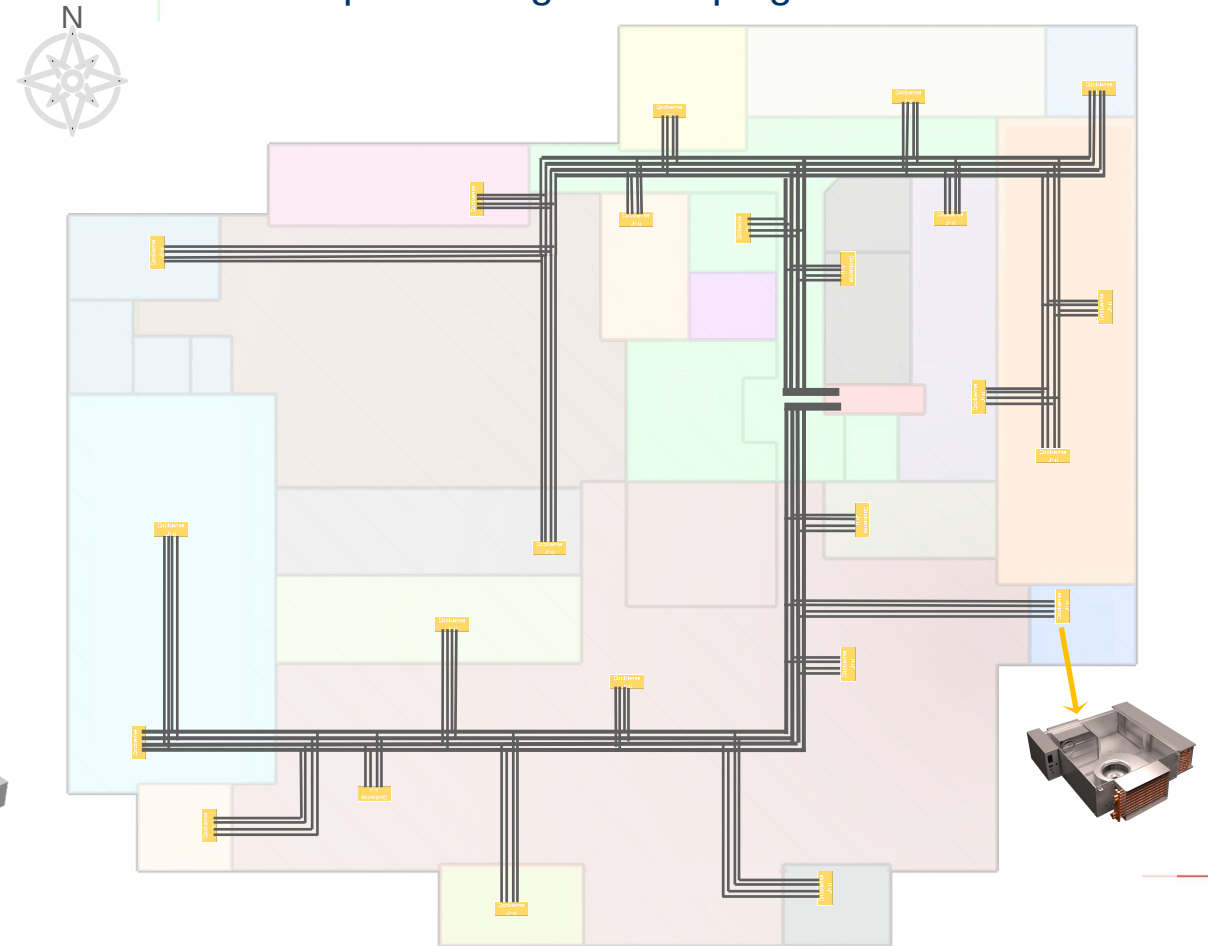
Distribution Area Director and switch over coils will significantly reduce building costs



4-Pipe Building Floor Piping – DAD



4-Pipe Building Floor Piping – Traditional

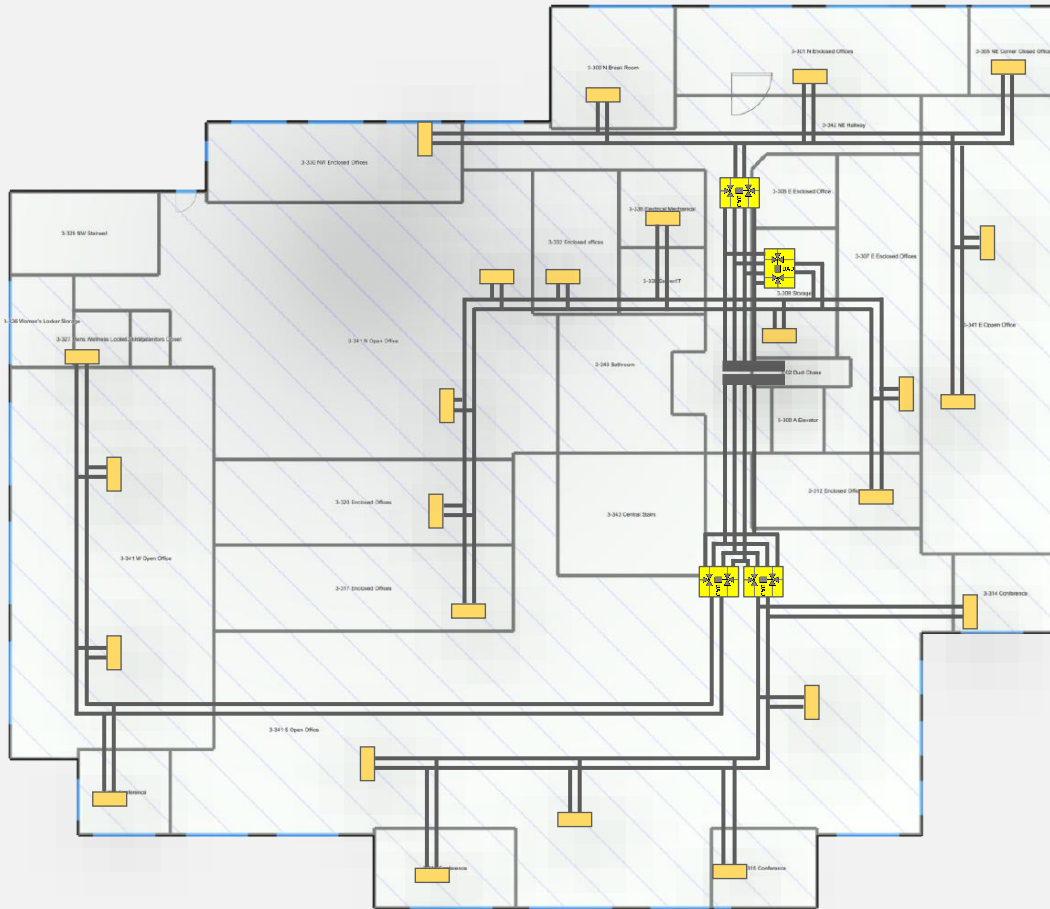


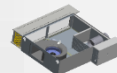
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Distribution Area Director and switch over coils will significantly reduce building costs

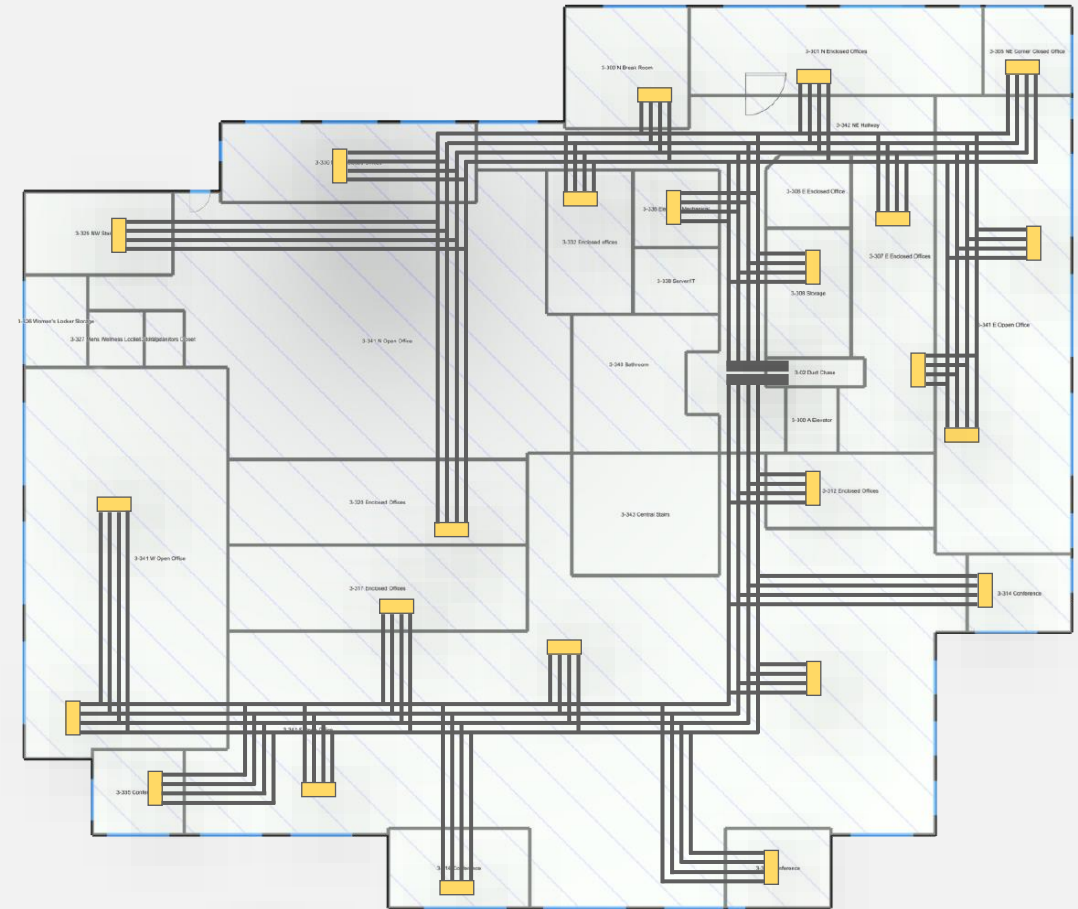


4-Pipe Building Floor Piping – DAD



 =  25 CoolSense Terminals with 1 Coil

4-Pipe Building Floor Piping – Traditional



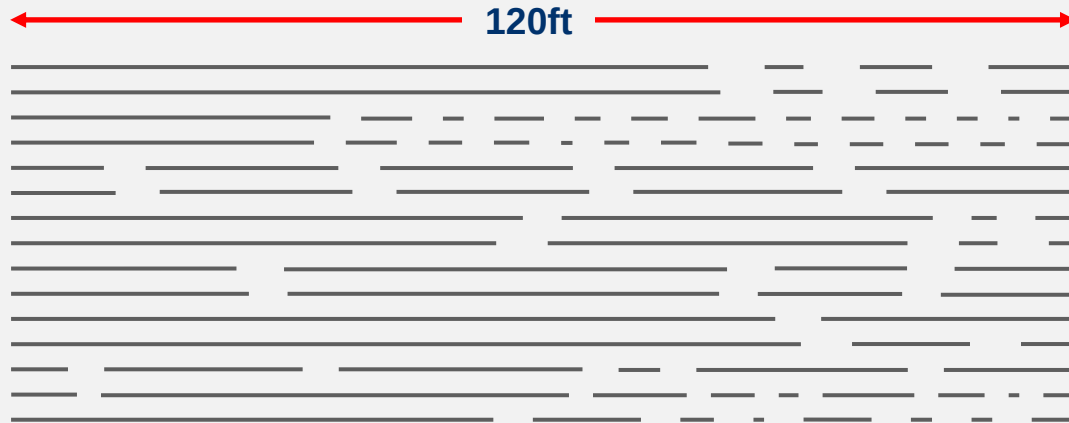
 =  25 CoolSense Terminals with 2 Coils

Electrify CoolSense System

Distribution Area Director and switch over coils will significantly reduce building costs



4-Pipe Building Floor Piping – DAD

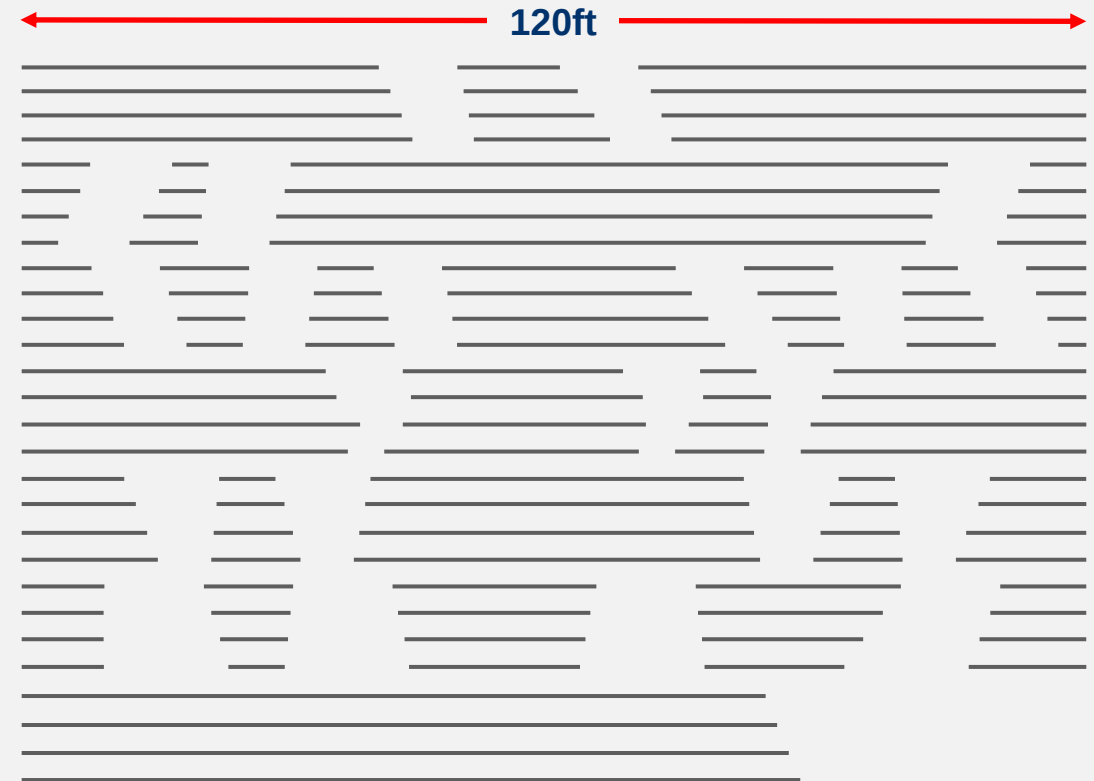


1660 ft Steel Pipe

Majority 1 ½" DIA; Some 2" DIA

- Minimum Est Fittings (Ts, Elbows, Etc) >176

4-Pipe Building Floor Piping – Traditional



2780 ft Steel Pipe

Majority 2" DIA; Some 1 ½" DIA

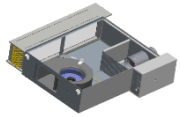
- Minimum Est Fittings (Ts, Elbows, Etc) > 254

Electrify CoolSense System

Distribution Area Director and switch over coils will significantly reduce building costs



4-Pipe Building Floor Piping – DAD



25 CoolSense Terminals with 1 Coil



1660 ft Steel Pipe

Majority 1 ½" DIA; Some 2" DIA

- Minimum Est Fittings (Ts, Elbows, Etc) >174



Control Valves Qty = **25** 2-Way



Distribution Area Director Qty = 4

Savings Est: \$1.30/sqft

4-Pipe Building Floor Piping – Traditional



25 CoolSense Terminals with 2 Coils



2780 ft Steel Pipe

Majority 2" DIA; Some 1 ½" DIA

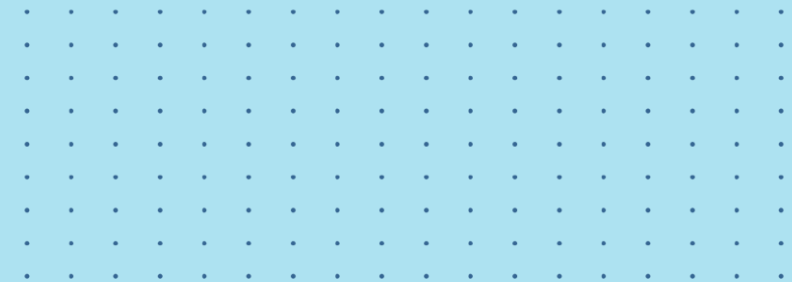
- Minimum Est Fittings (Ts, Elbows, Etc) >254



Control Valves Qty = **50** 2-Way

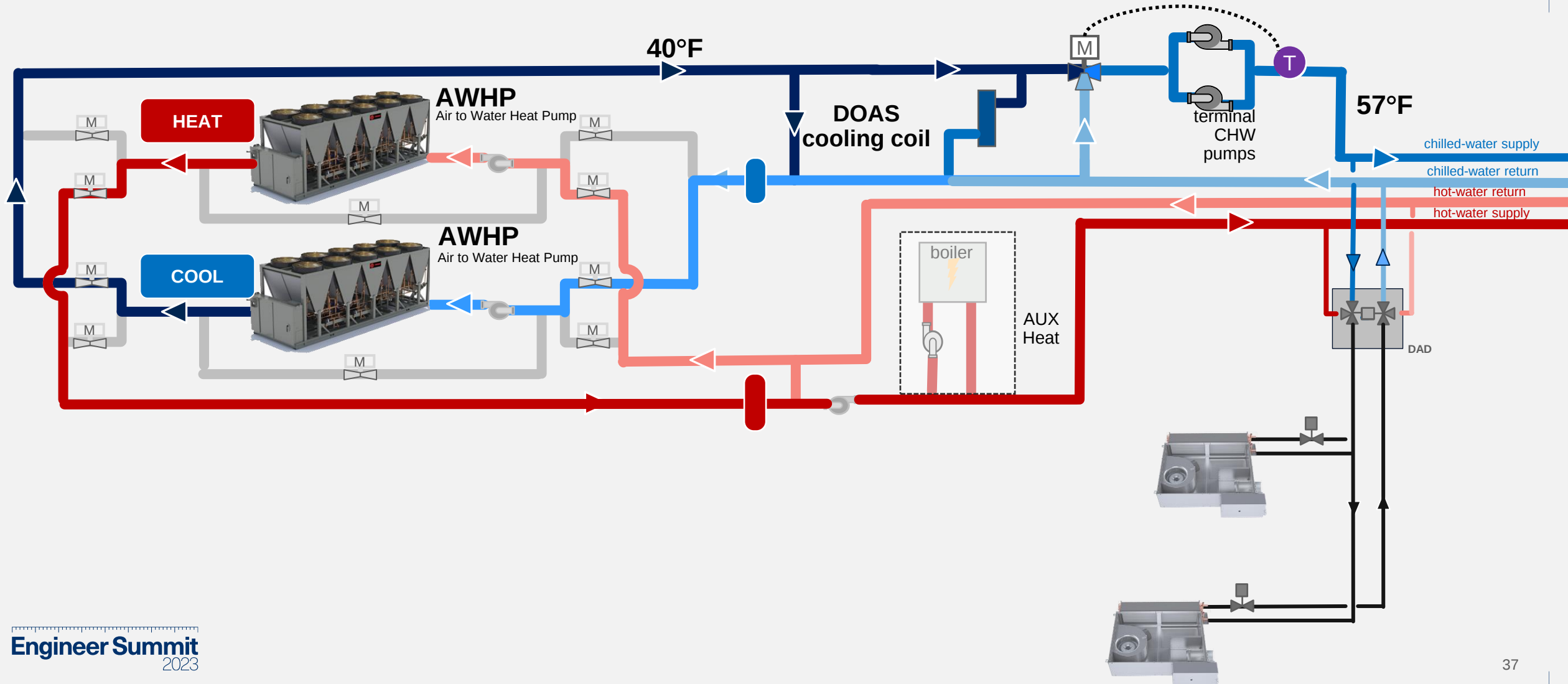


Annual Modeling of Three CoolSense Systems



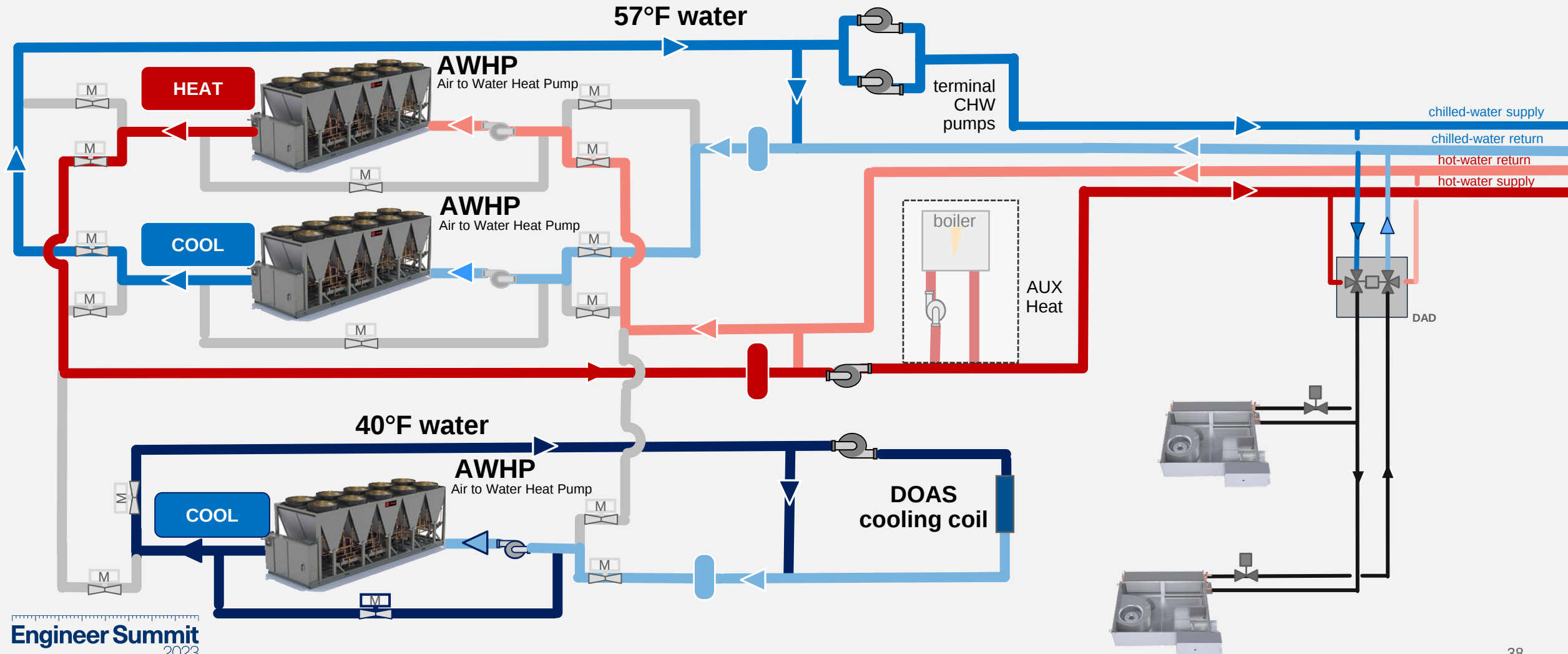
Electrify CoolSense System

All-electric CoolSense System AWHP Heating



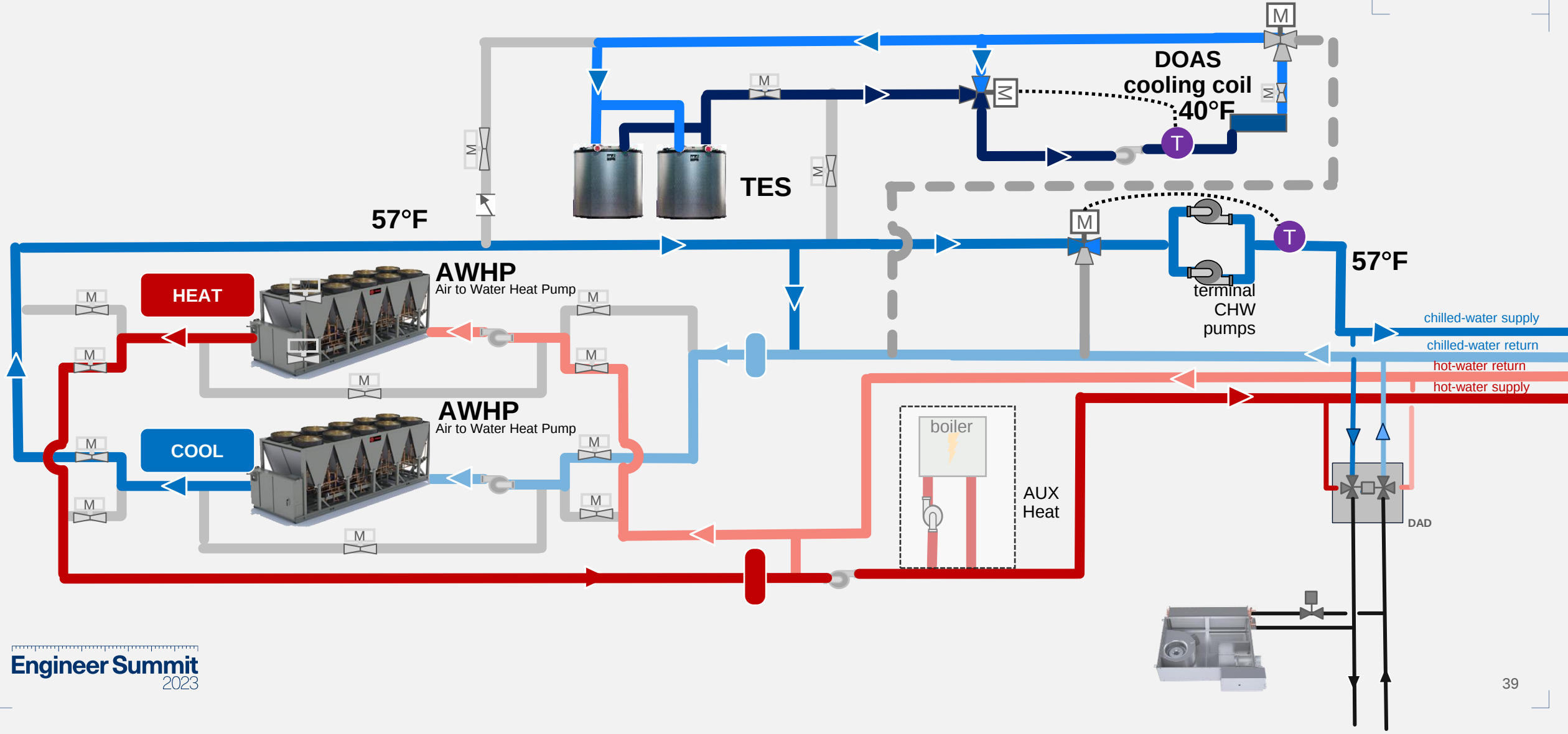
Electrify CoolSense System

All-electric CoolSense System AWHP Heating – Dual Temperature Chilled Water Plant



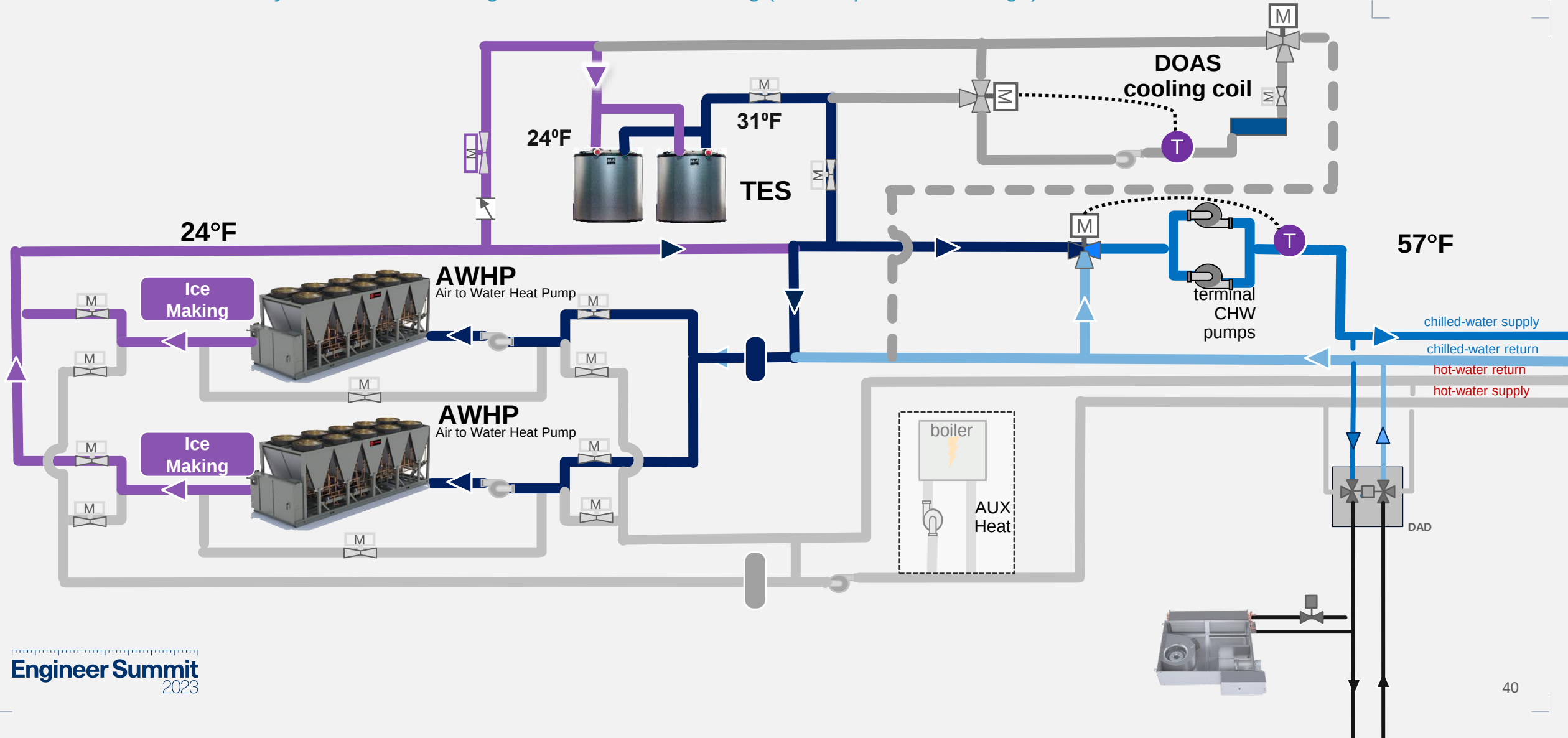
Electrify CoolSense System

All-electric CoolSense System AWHP Heating – TES for DOAS Cooling (Occupied Mode)



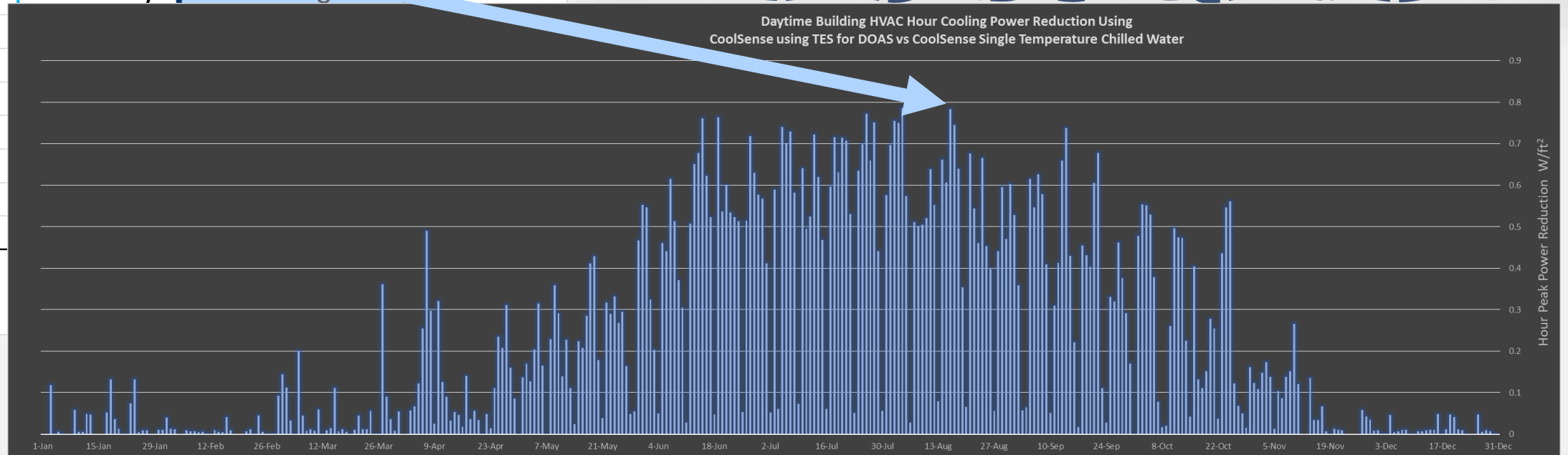
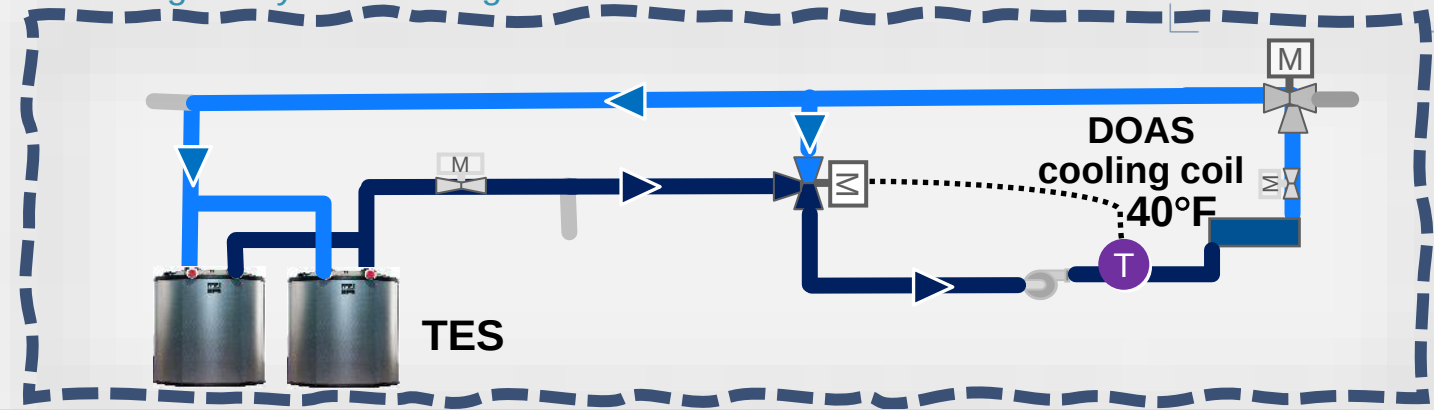
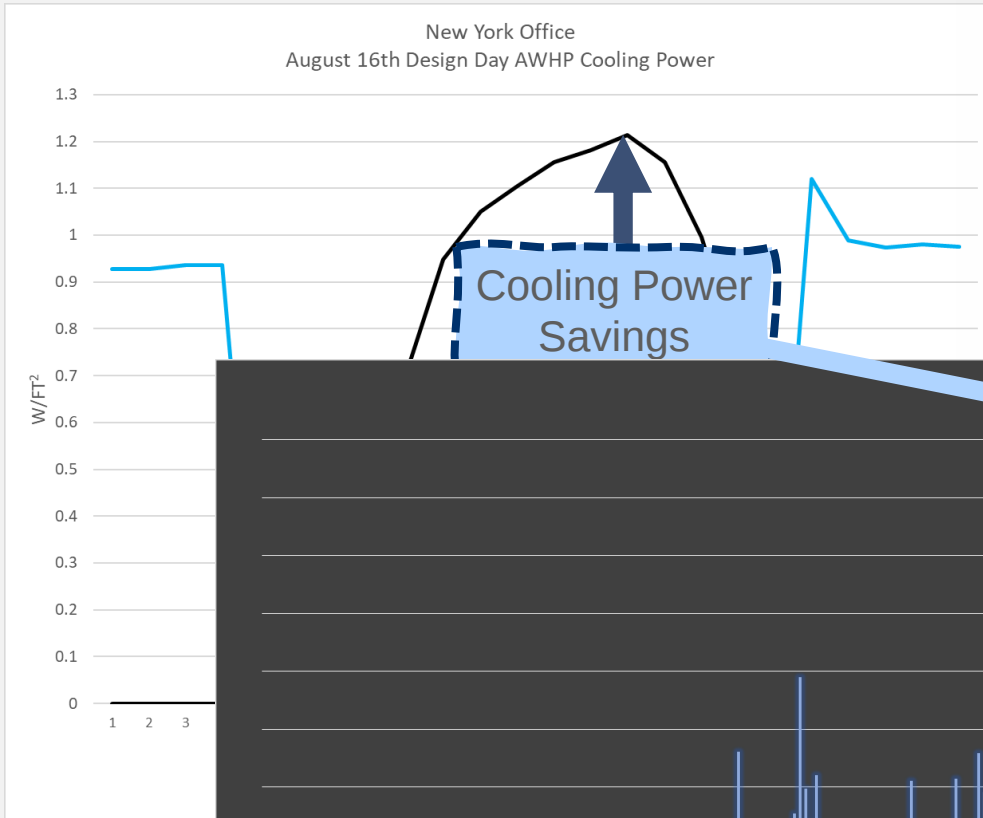
Electrify CoolSense System

All-electric CoolSense System AWHP Heating – TES for DOAS Cooling (Unoccupied TES Charge)



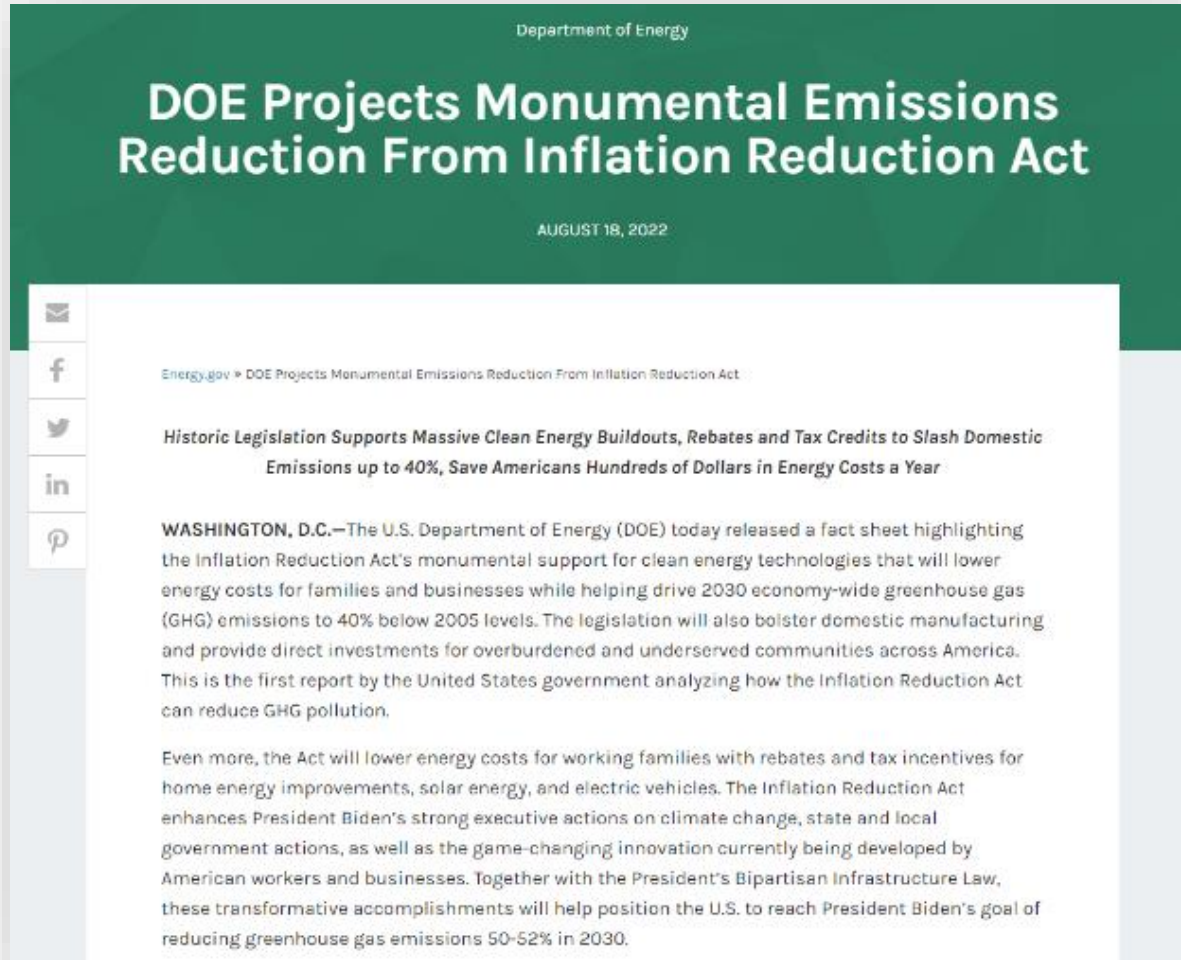
Electrify CoolSense System

All-electric CoolSense System AWHP Heating – TES for DOAS Cooling – Daytime Cooling Power Reduction



Electrify CoolSense System

All-electric CoolSense System AHP Heating – TES Inflation Reduction Act Impact



Source: [US Dept of Energy](#)



Source: [The White House](#)

IRA Incentives & Investments

Impacts on the Commercial Market



~\$216B*

In est. corporate **tax incentives** designed to catalyze private investment in **clean energy**, transport and manufacturing

\$30.5B+

To **boost U.S. production to support building electrification**
(incl. energy storage & heat pumps)

\$30B

To transition states & electric utilities to clean electricity

\$3.42B

To decarbonize federal **buildings** through construction or retrofit

\$1B+

In grants for **local governments to modernize commercial & residential buildings** to meet energy codes

\$50M+

To reduce air pollutants in schools

Updates to Tax Deduction

179D: Energy Efficient Commercial Buildings Tax Deduction



- Long-standing **tax deduction** for building owners
- **Expanded** for both **private & tax-exempt** entities
*Added inclusion allows specified “**tax-exempt entities**” that own buildings to “**allocate**” 179D deduction amounts to “the person primarily responsible for **designing the property** in lieu of the owner of such property.”
- Incentivizes commercial owners who **retrofit** or **newly construct** facilities to be energy efficient
- Increased deduction **up to \$5/sq.ft.**
- **Reduced** improved efficiency threshold to **25%**
- **Alternative deduction** for energy efficient **retrofit** property allows comparison to **baseline energy use intensity**
- **3-year cap** (vs. previous lifetime), allowing for **multiple projects over time**

Notable Criteria to Reach Maximum

- ✓ Qualifying property must:
 - ✓ Be within scope of ASHRAE 90.1
 - ✓ Be in service after 12/31/2022
- ✓ Qualifying improvements include: **HVAC & hot water systems**, building envelope, **interior lighting** and more
- ✓ Bonus deduction – must meet prevailing wages and apprenticeship requirements*
- ✓ Retrofit buildings must be in service 5+ years to qualify for alt. deduction path

Efficiency Gain Over Baseline	Base Deduction Rate	Bonus Deduction Rate*
25% (min)	\$0.50 / sq.ft.	\$2.50 / sq.ft.
30%	\$0.60 / sq.ft.	\$3.00 / sq.ft.
35%	\$0.70 / sq.ft.	\$3.50 / sq.ft.
40%	\$0.80 / sq.ft.	\$4.00 / sq.ft.
50% (max)	\$1.00 / sq.ft.	\$5.00 / sq.ft.

Updates to Investment Tax Credit

48 ITC: Energy Investment Tax Credit



- Long-standing **tax credit** for private and non-taxable entities
- **Historically for qualified “energy property”**
 - Includes: solar, fuel cells, microturbines, geothermal heat pumps and combined heat and power
- **Expanded to include thermal energy storage property** – defined as: Property comprising a **system** which:
 - i. is directly connected to a heating, ventilation, or air conditioning system,
 - ii. removes heat from, or adds heat to, a **storage medium for subsequent use**, and
 - iii. provides energy for the heating/cooling of the interior of a residential or commercial building
- Increased credit value of **up to 50% of the cost** for energy property projects
- Timeframe base credit rates apply:
 - **Thermal energy storage:** 12/31/2022-12/31/2024
 - Geothermal heat pumps: phase out from 6%-4.4% from 12/31/2021 – 1/1/2035

Updated Investment Tax Credit

Base Rate	6%
Increased Credit Amount*	Up to 30%
Meets Domestic Content Requirements**	2% or 10%
Meets Energy Communities Requirements***	2% or 10%
Total Potential Credit Value	Up to 6% Base + Up to 50% Bonus

2022



Department of the Treasury
Internal Revenue Service

Instructions for Form 3468

Investment Credit

Section references are to the Internal Revenue Code unless otherwise noted.

Future Developments

For the latest information about developments related to Form 3468 and its instructions, such as legislation enacted after they were published, go to [IRS.gov/Form3468](https://www.irs.gov/Form3468).

What's New

New advanced manufacturing investment credit. The Creating Helpful Incentives To Produce Semiconductors (CHIPS) Act of 2022, P.L. 117-167, Div. A, sec. 107, added a new investment credit equal to 25% of the qualified investment in any advanced manufacturing facility for the primary purpose of manufacturing of semiconductors or semiconductor manufacturing equipment. This credit applies to property placed in service after 2022, and, for any property the construction of which begins prior to 2023, only to the extent of the basis thereof attributable to the construction, reconstruction, or erection after August 9, 2022. See [Advanced Manufacturing Investment Credit](#), later.

If properly elected, an eligible taxpayer, can treat the amount of the credit attributable to any advanced manufacturing facility for the tax year as a payment against the tax. A partnership or S

General Instructions

Purpose of Form

Use Form 3468 to claim the investment credit. The investment credit consists of the following credits.

- Rehabilitation.
- Energy.
- Qualifying advanced coal project.
- Qualifying gasification project.
- Qualifying advanced energy project.
- Advanced manufacturing investment.

If you file electronically, you must send in a paper Form 8453, U.S. Individual Income Tax Transmittal for an IRS *e-file* Return, if attachments are required for Form 3468.

Investment Credit Property

Investment credit property is any depreciable or amortizable property that qualifies for the rehabilitation credit, energy credit, qualifying advanced coal project credit, qualifying gasification project credit, qualifying advanced energy project credit, or advanced manufacturing investment credit.

You can't claim a credit for property that is:

- Used mainly outside the United States (except for property

IRS Form 3468



Thermal energy storage property. Thermal energy storage property is property comprising a system that:

- Is directly connected to a heating, ventilation, or air conditioning system;
- Removes heat from, or adds heat to, a storage medium for subsequent use; and
- Provides energy for the heating or cooling of the interior of a residential or commercial building.

Thermal energy storage property doesn't include:

- A swimming pool,
- Combined heat and power system property, or
- A building or its structural components.

Enter the basis on Line 12hh Worksheet, line 1, attributable to periods after 2022, of any energy storage technology property placed in service during the tax year, to the extent of basis attributable to construction, reconstruction, or erection by the taxpayer after August 16, 2022. Attach to your return a statement with the description of how you calculated the credit. See [Additional information](#), later, for more information.

Additional information. You must attach a statement to Form 3468 that includes the following information.

1. Your name, address, taxpayer identification number, and telephone number.
2. For each qualified investment credit facility property, include the following.
 - a. A detailed technical description of the facility, including generating capacity.
 - b. A detailed technical description of the energy property placed in service during the tax year as an integral part of the facility, including a statement that the property is an integral part of such facility.
 - c. The date that the energy property was placed in service.
 - d. An accounting of your basis in the energy property.
 - e. A depreciation schedule reflecting your remaining basis in the energy property after the energy credit is claimed.
3. A statement that you haven't and won't claim a Section 1603 grant for new investment in the property for which you are claiming the energy credit.
4. A declaration, applicable to the statement and any accompanying documents, signed by you, or signed by a person currently authorized to bind you in such matters that state the following: "Under penalties of perjury, I declare that I have examined this statement, including accompanying documents, and to the best of my knowledge and belief, the facts presented in support of this statement are true, correct, and complete."

[2022
Instructions
for Form 3468
\(irs.gov\)](#)

Thermal Energy Storage



Provides demand flexibility and can reduce reliance on grid (thus reducing costs)



Enables renewable energy and decarbonization



Offers reliable power redundancy and assurance

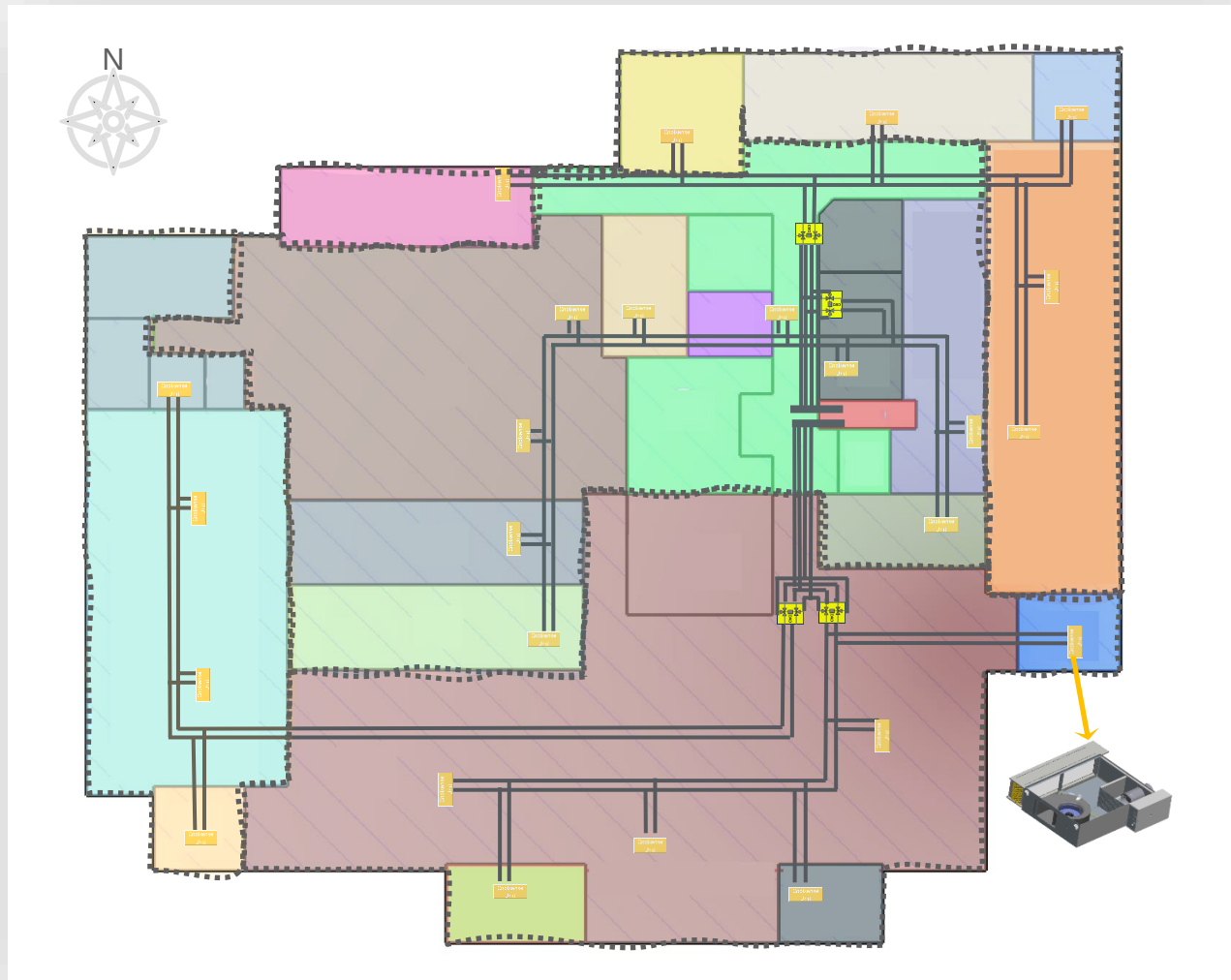


Incentivized by utility programs, federal tax incentives and local funding programs



Electrify CoolSense System

All-electric CoolSense System AHP Heating – CoolSense System Options Compared



DOAS with Terminals System Modeled

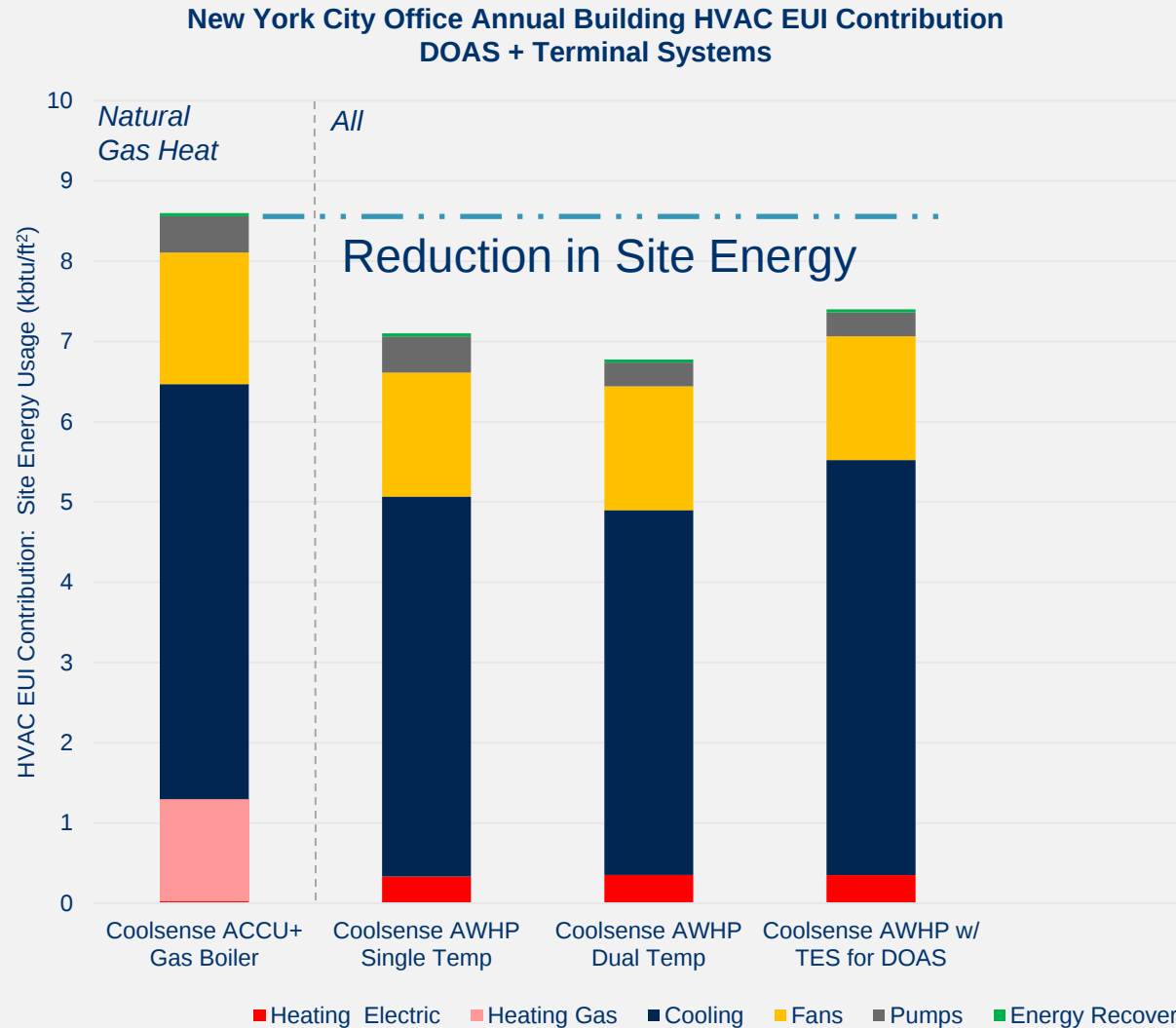
- Detailed Annual Model of Office Building
- Baseline: CoolSense System with Natural Gas
- Electrify Benefits of three CoolSense Systems
 - Site Source Energy Improvement
 - Source CO₂e Reduction
- All Electric Alternate System
 - DX DOAS and VRF Terminals

Models for 6 cities

- Different climate zones
- Different power grids (source emissions)

Electrify CoolSense System

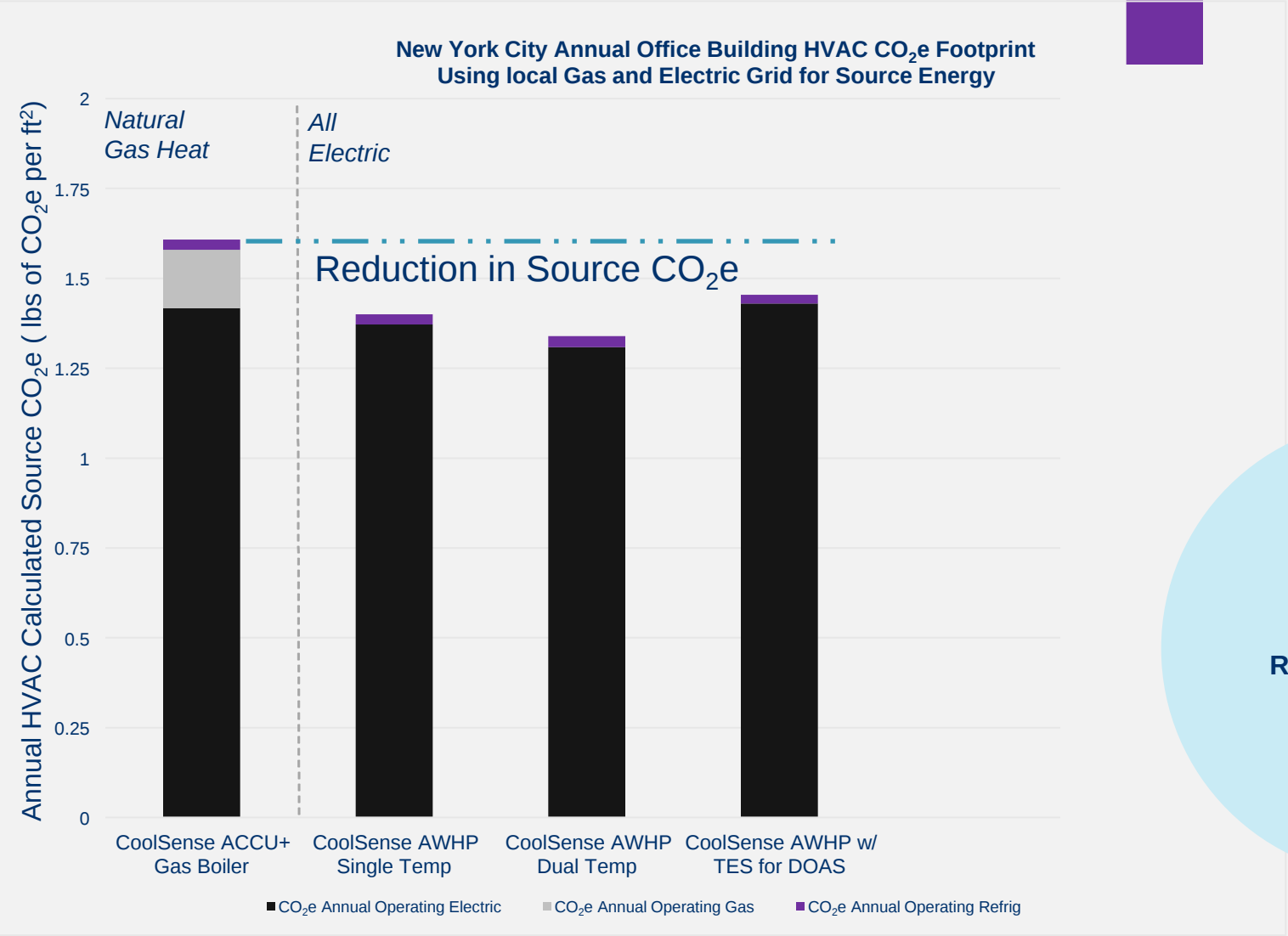
All-electric CoolSense System Input Energy Reduction – NYC



Similar energy as baseline,
however, no fossil fuel use

Electrify CoolSense System

All-electric CoolSense System Input Energy Reduction – NYC



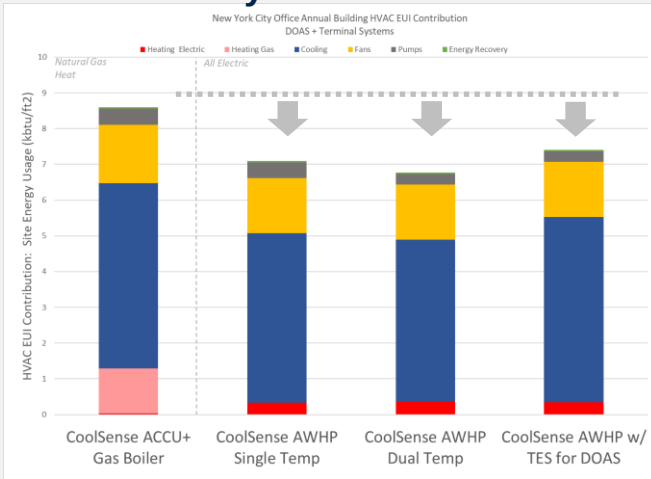
Significant
Refrigerant Impact

Electrify CoolSense System

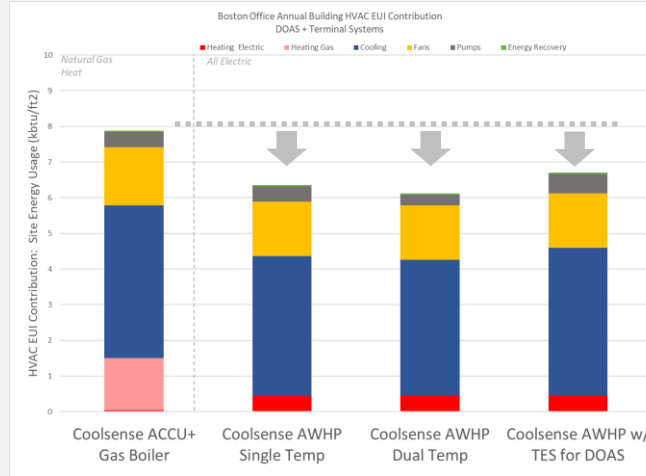
All Electric CoolSense System Input Energy Reduction –All Cities Modeled



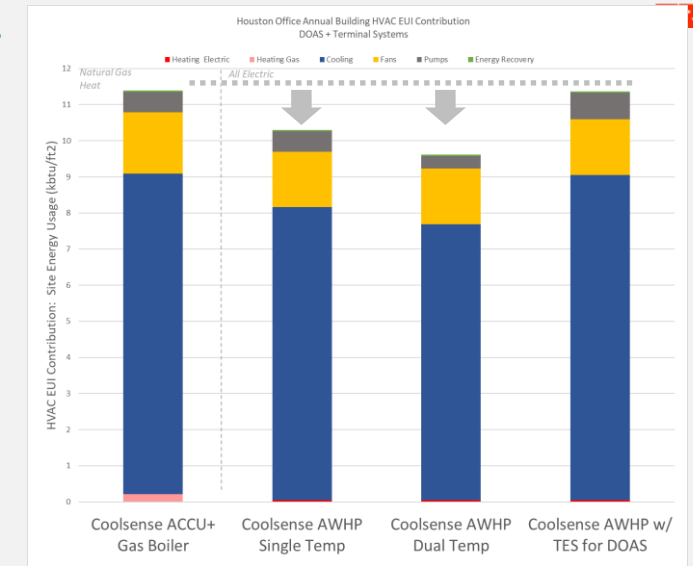
New York City



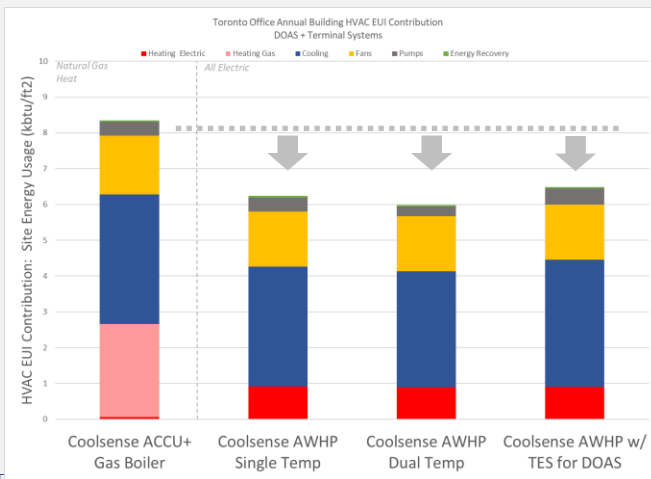
Boston



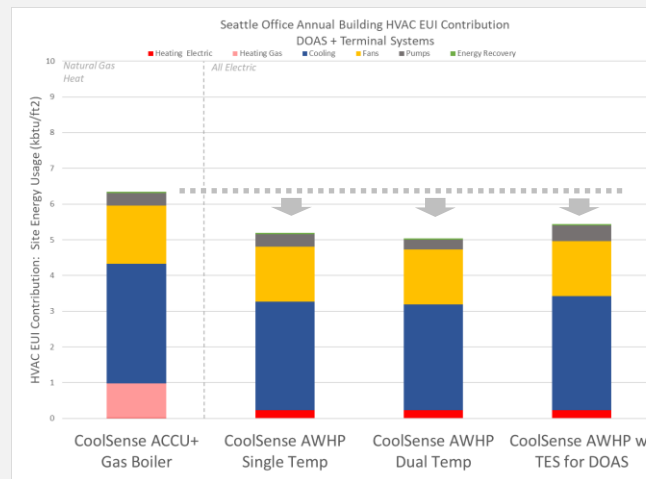
Houston



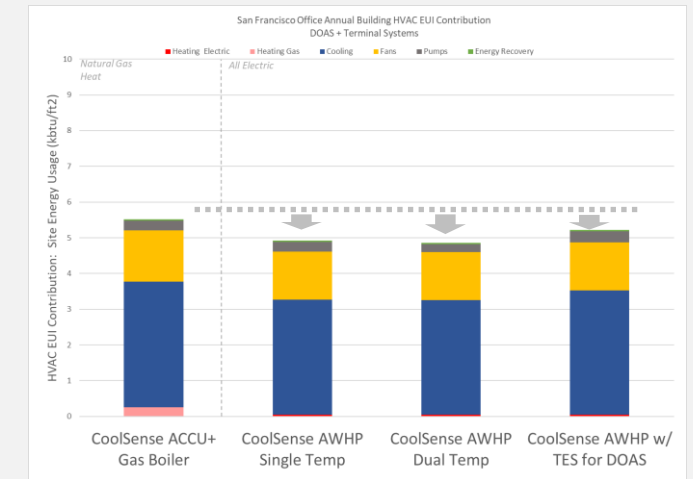
Toronto



Seattle



San Francisco

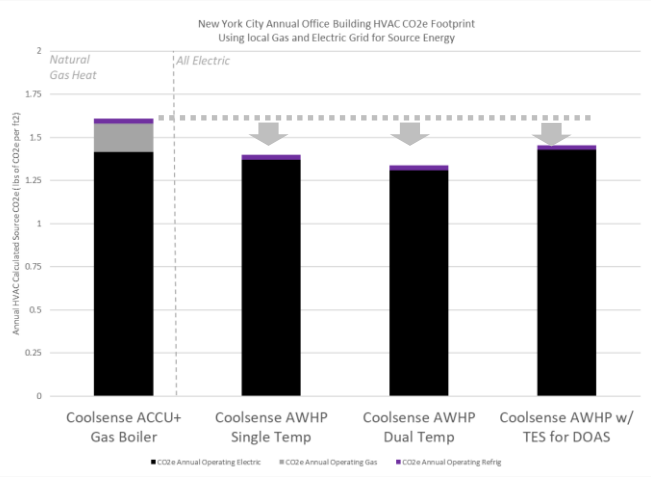


Electrify CoolSense System

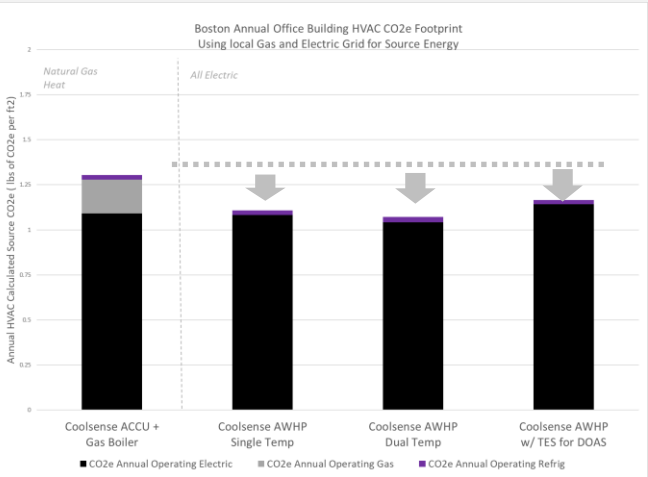
All-electric CoolSense System Source CO₂e – All Cities Modeled



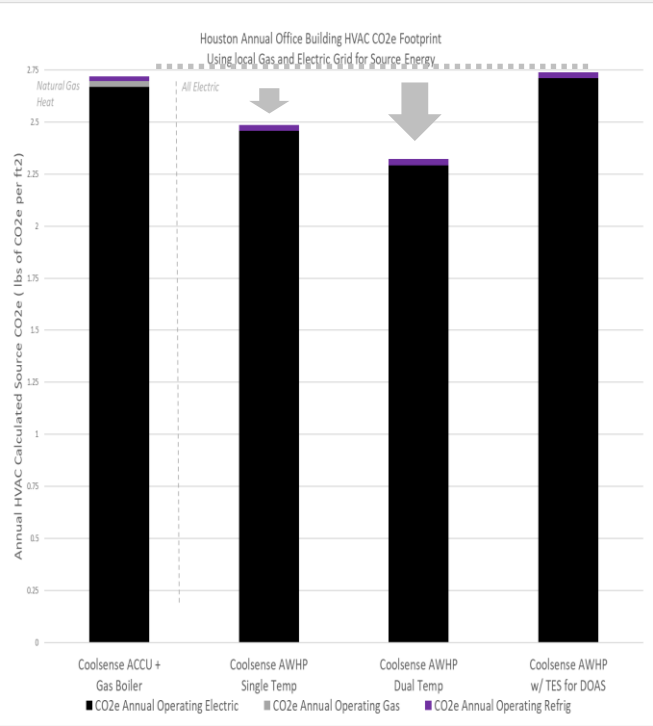
New York City



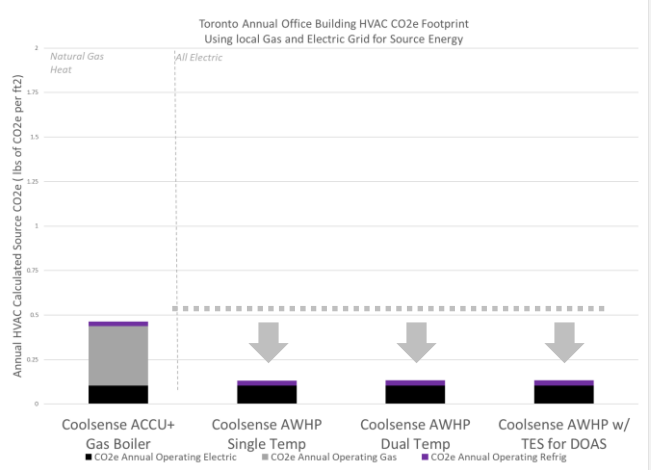
Boston



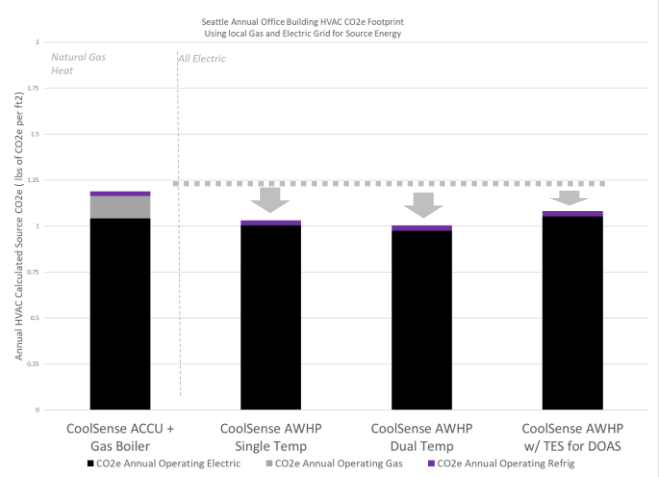
Houston



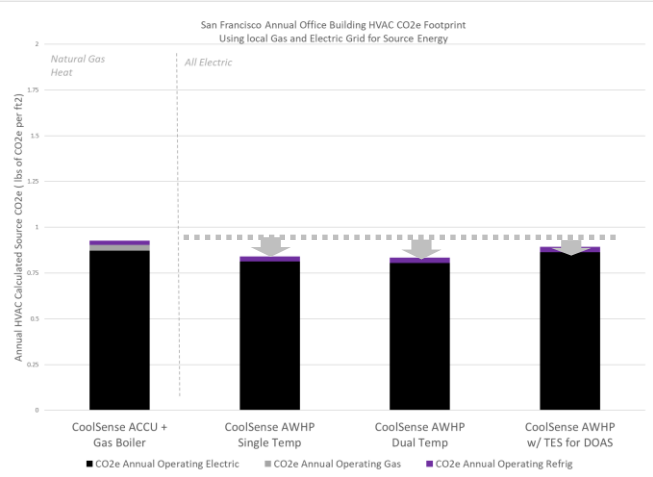
Toronto



Seattle



San Francisco



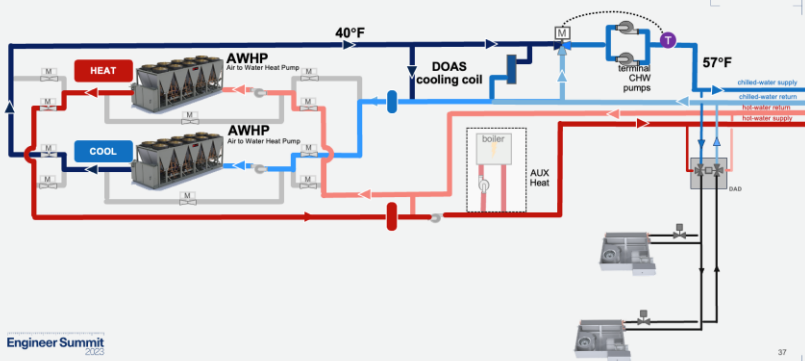
Electrify CoolSense System

All-electric CoolSense System AWHP Heating Systems



Electrify CoolSense System

All-electric CoolSense System AWHP Heating

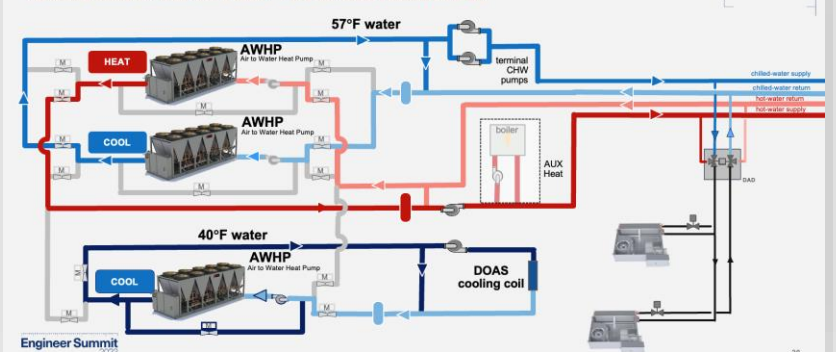


Reduce CO₂e
Lowest Cost
Smaller Systems

Reduce CO₂e
Lowest Energy
Large Systems

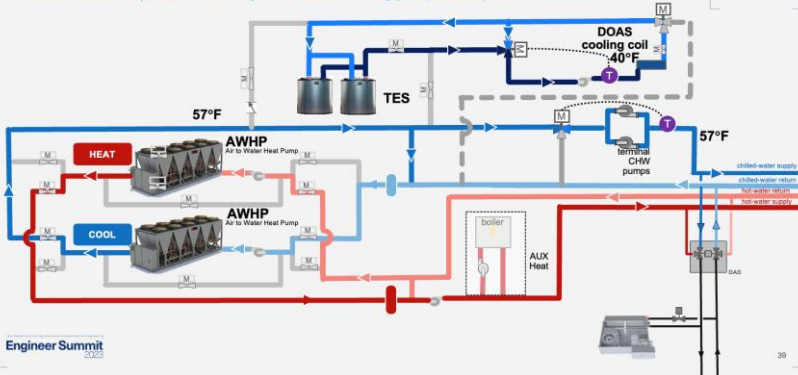
Electrify CoolSense System

All-electric CoolSense System AWHP Heating – Dual Temperature Chilled Water Plant



Electrify CoolSense System

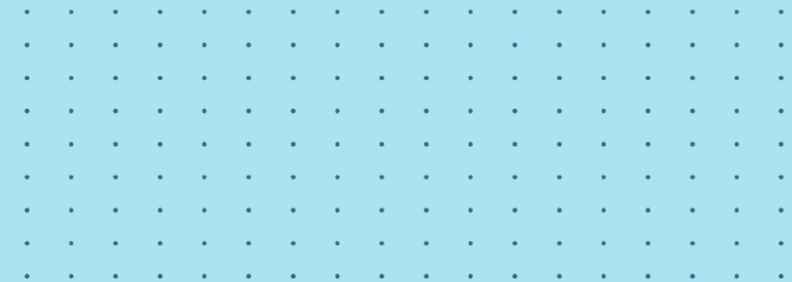
All-electric CoolSense System AWHP Heating – TES for DOAS Cooling (Occupied Mode)



Reduce CO₂e
Reduce Daytime Power Demand
Reduce Installed Capacity
I.R.A. incentives

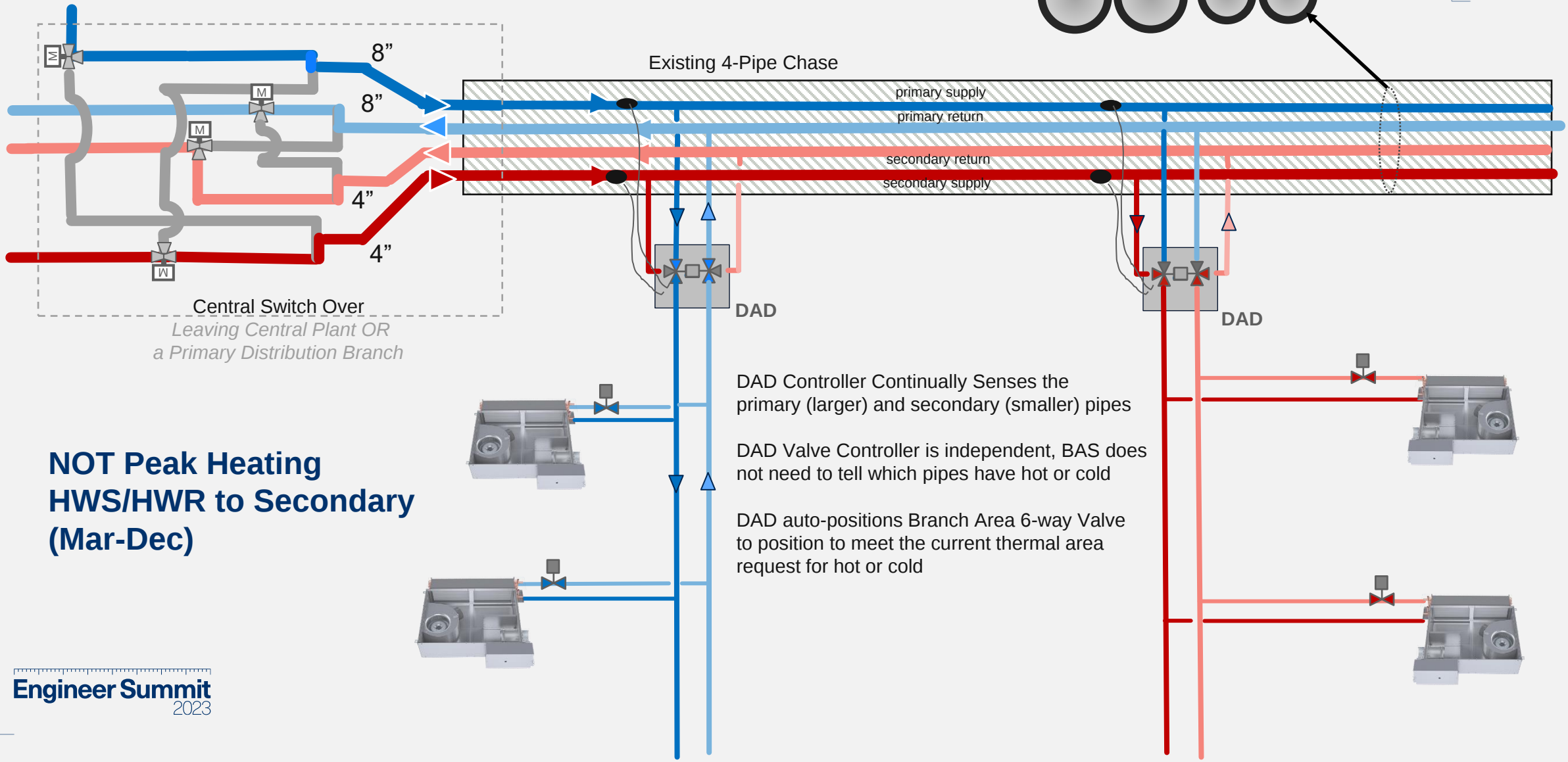


Using Distribution Area Directors to help with retrofits



Electrify CoolSense System

Reusing Undersized Central Pipe Chase: Distribution Area Director Auto-Switch



**NOT Peak Heating
HWS/HWR to Secondary
(Mar-Dec)**

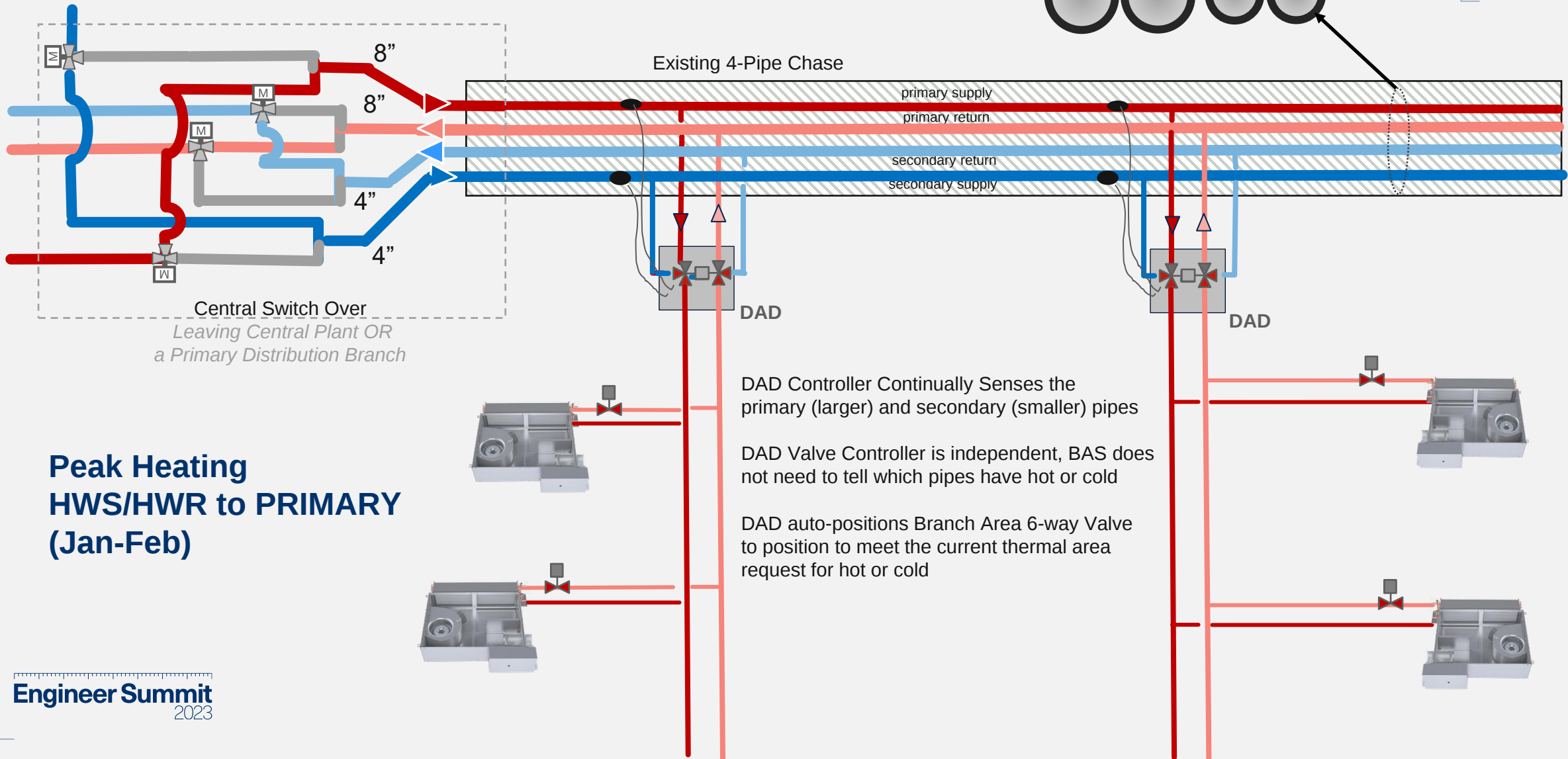
DAD Controller Continually Senses the primary (larger) and secondary (smaller) pipes

DAD Valve Controller is independent, BAS does not need to tell which pipes have hot or cold

DAD auto-positions Branch Area 6-way Valve to position to meet the current thermal area request for hot or cold

Electrify CoolSense System

Reusing Undersized Central Pipe Chase: Distribution Area Director Auto-Switch



Conclusions



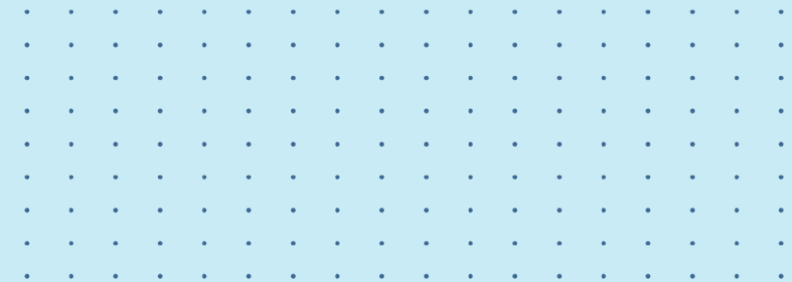
- Building heating peak heat sizing and design practices need a closer look than the past when electrifying
- Designing for lower hot water temperature is the biggest impact for efficient operation when electrifying
- Distribution design using switch over terminal units with Distribution Area Directors can help in many ways
- All three electrified CoolSense Systems can reduce Annual CO₂e, what one to use depends on job goals
- **These concepts using Air To Water Heat pumps to electrify can be applied to other systems beyond CoolSense**





Thank you!

Any questions?





Engineer Summit 2023